

# Mitsubishi Electric Programmable Controller Upgrade Tool

## Conversion Adapter

Model  
**ERNT-ASQTX80**



## User's Manual

50CM-D180334-A(1804)

### MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED

HEAD OFFICE: Huliic KUDAN BLDG.1-13-5, KUDANKITA CHIYODA-KU, TOKYO 102-0073, JAPAN  
NAGOYA ENGINEERING OFFICE:139 SHIMOYASHIKI-CHO-SHIMOYASHIKI, KASUGAI, AICHI 486-0906, JAPAN

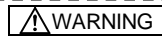
### SAFETY PRECAUTIONS

(Always read these precautions prior to use.)

Before attempting to use the Conversion Adapter (or the Products), read all instructions contained in this manual carefully to ensure safe and correct operation.

The safety instructions appearing in this manual are limited to those that apply to the Products. For safety instructions to be heeded in regard to your programmable controller system as a whole, refer to the user's manual of the MELSEC-Q Series CPU Module to be used.

In this manual, the safety precautions are ranked as "WARNING" and "CAUTION."



**WARNING** Indicates an immediately hazardous situation which, if not properly dealt with, will result in death or serious injury.



**CAUTION** Indicates a hazardous situation which, if not properly dealt with, will result in moderate or mild injury, or property damage alone.

Even a safety instruction marked with "CAUTION" could have serious consequences under certain conditions. All the safety instructions, regardless of their classification of criticality, carry important points to be noted. Observe them without fail.

Save this manual for reference when needed while at the same time ensuring that it is always passed on to the ultimate user.

#### [Precautions: Prior to use]

### CAUTION

- When making a switch to the MELSEC-Q Series, be sure to consult user's manual supplied with individual module under the MELSEC-Q Series to confirm differences in various aspects including performance, function, CPU input/output signals between the two modules.

#### [Installation Precautions]

### CAUTION

- Use the Conversion Adapter in the environmental conditions that are specified in the general specification. If the Products are used in any environment beyond the bounds of the general specification, electric shock, fire, malfunction, or damage to or degradation of the Products will result.
- Do not come in direct contact with the conductive area of the conversion adapter. Doing so could lead to system malfunction or failure.
- Fasten the Conversion Adapter and the Mounting Bracket securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the Conversion Adapter or Mounting Bracket, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, Conversion Adapter, Mounting Bracket, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
- Always check for correct match between MELSEC-Q Series and the Conversion Adapter. Incorrect match can cause damage to the MELSEC-Q Series module.
- When installing the converter adapter, take care not to get your hand snagged on the fittings or the like. Injury may result.
- When installing or removing the MELSEC-Q Series Module complete with a Converter Adapter, be sure to hold it with both hands. Dropping may lead to breakage.

#### [Wiring Precautions]

### WARNING

- Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- When energizing the Products or putting them into operation after the completion of installation or wiring work, always have a cover placed over the terminal block for the MELSEC-AnS Series components. Without the cover placed in position, electric shock can result.

### CAUTION

- Carry out wiring for the Conversion Adapter correctly after checking the specification and terminal arrangement for the module used. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.
- Tighten the MELSEC-AnS Series terminal attaching screws and terminal screw securely by applying torque within the specified limits. Loose screws will cause short circuit, fire or malfunction. Excessive tightening will damage the screws or the Conversion Adapter which in turn will cause dropping of parts, short circuit or malfunction.
- Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the MELSEC-Q Series module. These will be cause for fire, failure or malfunction.

#### [Startup and Maintenance Precautions]

### WARNING

- Do not touch live terminals. There is a danger of electric shock or malfunction.
- Shut off the external power supply for the system in all phases before cleaning or retightening the terminal screws. Failure to do so may result in electric shock or cause the MELSEC-Q Series module to fail or malfunction. Loose screws can lead to dropping, shorting, and malfunction. Excessive tightness of the screws can lead to breakage of the screws, Conversion Adapter, Mounting Bracket, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.

### CAUTION

- Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
- The Conversion Adapter comes in a resin case. Do not drop the Adapter or give a strong impact to it. This will cause damage to the Adapter.

#### [Disposal Precautions]

### CAUTION

- When you dispose of the Products, handle them as industrial waste.

#### EMC AND LOW VOLTAGE DIRECTIVES

Compliance to the EMC Directive, which is one of the EU Directives, has been a legal obligation for the products sold in European countries since 1996 as well as the Low Voltage Directive since 1997.

Manufacturers who recognize their products are compliant to the EMC and Low Voltage Directives are required to declare that print a "CE mark" on their products.

#### Authorized representative in Europe

Authorized representative in Europe is shown below.

Name: Mitsubishi Electric Europe B.V.

Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

## 1. Overview

This manual describes the Mitsubishi Electric Programmable Controller Upgrade Tool conversion adapter (ERNT-ASQTX80). The conversion adapter is a product that converts the differences in MELSEC-AnS series (hereinafter called AnS Series) and MELSEC-Q series (hereinafter called Q Series) pin assignments.

Before attempting to make a switch from MELSEC-AnS Series to MELSEC-Q Series in your installation, consult the user's manual supplied with individual module under the latter series to learn about how they differ in various aspects including performance and function. Once you have opened the packaging, verify that it contains the following products.

Product	Shape	Quantity
Conversion adapter		1
Mounting bracket		1
Mounting bracket fixing screw (M3.5 x 6)		2
Terminal block cover		1
This manual	—	1

## 2. General Specifications

Item	Specifications																				
Operating ambient temperature	0 to 55°C (Maximum surrounding air temperature 55°C)																				
Storage ambient temperature	-25 to 75°C																				
Operating ambient humidity	5 to 95%RH, non-condensing																				
Storage ambient humidity																					
Vibration resistance	Compliant with JIS B 3502 and IEC 61131-2 <table border="1"> <thead> <tr> <th></th> <th>Frequency</th> <th>Constant acceleration</th> <th>Half amplitude</th> <th>Sweep count</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Under intermittent vibration</td> <td>5 to 8.4Hz</td> <td>—</td> <td>3.5mm</td> <td rowspan="4">10 times each in X, Y, Z directions</td> </tr> <tr> <td>8.4 to 150Hz</td> <td>9.8m/s<sup>2</sup></td> <td>—</td> </tr> <tr> <td rowspan="2">Under continuous vibration</td> <td>5 to 8.4Hz</td> <td>—</td> <td>1.75mm</td> </tr> <tr> <td>8.4 to 150Hz</td> <td>4.9m/s<sup>2</sup></td> <td>—</td> </tr> </tbody> </table>		Frequency	Constant acceleration	Half amplitude	Sweep count	Under intermittent vibration	5 to 8.4Hz	—	3.5mm	10 times each in X, Y, Z directions	8.4 to 150Hz	9.8m/s <sup>2</sup>	—	Under continuous vibration	5 to 8.4Hz	—	1.75mm	8.4 to 150Hz	4.9m/s <sup>2</sup>	—
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Shock resistance	Compliant with JIS B 3502 and IEC 61131-2 (147 m/s <sup>2</sup> , 3 times each in 3 directions X, Y, Z)																				
Operating atmosphere	No corrosive gases																				
Operating altitude *1	0 to 2000m																				
Installation location	Inside a control panel																				
Overvoltage category *2	II or less																				
Pollution degree *3	2																				

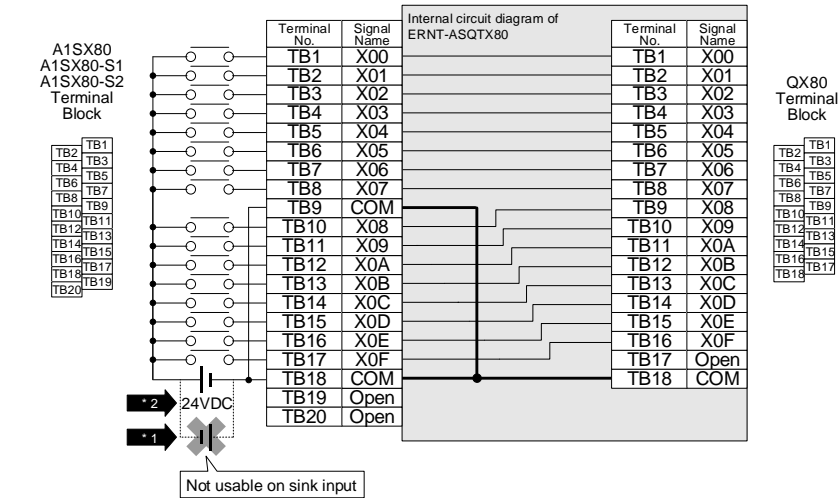
\*1 : Do not use or store under pressure higher than the atmospheric pressure of altitude 0m.

\*2 : This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.

\*3 : This index indicates the degree to which conductive material is generated in terms of the environment in which the equipment is used. Pollution level 2 is when only non-conductive pollution occurs. A temporary conductivity caused by condensing must be expected occasionally.

## 3. Conversion Adapter Product Specifications

Conversion Adapter Model	AnS Series Module Model	Number of input points	Q Series Module Model	Conversion Adapter Weight (g)
ERNT-ASQTX80	A1SX80	16	QX80	75
	A1SX80-S1			
	A1SX80-S2			



#### Precautions for wiring



Use the Adapter to run on the source input. (The Adapter cannot be used to run on a sink input.)



If your system is set to run on a rated input voltage of 12VDC when you make a switch from A1SX80 to QX80, it must be reset to run on 24VDC.

#### <Specification Comparison Chart>

Specifications	Model	A1SX80 (Sink/Source type)	A1SX80-S1 (Sink/Source type)	A1SX80-S2 (Sink/Source type)	QX80 (Negative Common type)
Number of input points		16 points	16 points	16 points	16 points
Isolation method		Photocoupler isolation	Photocoupler isolation	Photocoupler isolation	Photocoupler isolation
Rated input voltage		12VDC/24VDC	24VDC	24VDC	24VDC (+20/-15%, ripple rate within 5%)
Rated input current		Approx. 3mA/ Approx. 7mA	Approx. 7mA	Approx. 7mA	Approx. 4mA
ON voltage/ON current		8VDC or more/2mA or more	17VDC or more/5mA or more	13VDC or more/3.5mA or more	19V or more/3mA or more
OFF voltage/OFF current		4VDC or less/1mA or less	5VDC or less/1.7mA or less	6VDC or less/1.7mA or less	11V or less/1.7mA or less
input impedance		Approx. 3.3kΩ	Approx. 3.3kΩ	Approx. 3.3kΩ	Approx. 5.6kΩ
Response time	OFF to ON	10ms or less	0.4ms or less	10ms or less	1/5/10/20/70ms or less
	ON to OFF	10ms or less	0.5ms or less	10ms or less	1/5/10/20/70ms or less
Internal current consumption		50mA (TYP. All points ON)	50mA (TYP. All points ON)	50mA (TYP. All points ON)	50mA (TYP. All points ON)
Wiring method for common		16 points/common	16 points/common	16 points/common	16 points/common
External connection system		20-point terminal block	20-point terminal block	20-point terminal block	18-point terminal block

## 4. Mounting and Installation

### 4.1 Handling Precautions

- Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- Do not touch the terminals during energization. Doing so could result in electric shock or malfunction.
- Do not disassemble or modify the conversion adapter. Doing so could result in failure, malfunction, injury or fire.
- Do not come in direct contact with the conductive area of the conversion adapter. Doing so could result in system malfunction or failure.
- Fasten the Conversion Adapter and the Fittings securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the converter adapter, or fittings, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, converter adapter, fittings, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
- Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the Q Series module. These will be cause for fire, failure or malfunction.
- Do not drop the Conversion Adapter and Fittings, and avoid giving a strong impact to them. Otherwise, breakage will result.
- If the existing system is installed on a DIN rail, the Base Adaptor is not necessary. The Q Series Base Module you use can be mounted onto the DIN rail..

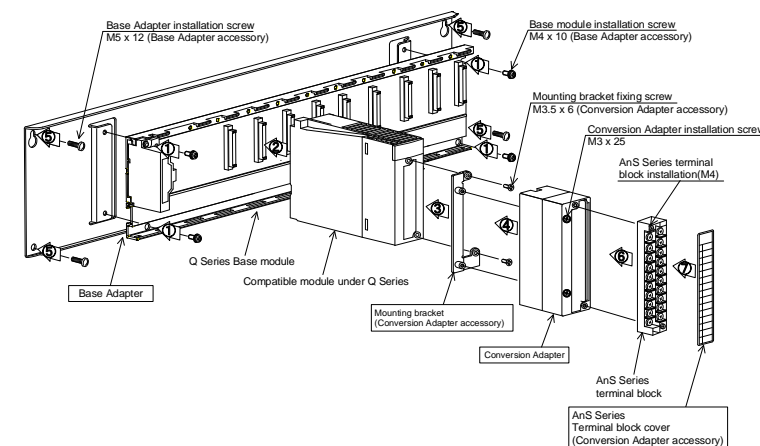
### 4.2 Use Precautions

Item	Description
Width dimension of module	<p>Because the module is reduced in width dimension (34.5mm→27.4mm) and thus in area available for wiring, check dimensional data before installing the module.</p> <p style="text-align: right;">Unit: mm</p>
Depth dimension of module	<p>Because the module is increased in depth dimension, check dimensional data before installing the module.</p> <p style="text-align: right;">Unit: mm</p>
Terminal block cover	<p>The terminal block cover for AnS Series is bigger than the width of the Q Series Module. Therefore, it is necessary to replace it with the terminal block cover supplied with the converter adapter.</p> <p style="text-align: right;">Unit: mm</p>

### 4.3 Installation Environment

For detail information, see the user's manual furnished with the Q Series CPU module you use.

## 5. Part Names and Installation Method



### 5.1 Installation Method

- Secure the Q Series Base Module to the Base Adapter with the supplied installation screws (M4 x 10). (Secure it in four places.)

#### Precaution

If the existing system is installed on a DIN rail, the Base Adaptor is not necessary. The Base Module you use can be mounted onto the DIN rail. Take note that a DIN rail installation adaptor made by Mitsubishi is required to mount Base Module onto a DIN rail. The separately-sold Conversion Adapter DIN rail Mounting Bracket (ERNT-ASQDIN□) is required to use the Conversion Adapter with a fixture on this Base module.

- Mount the Programmable Controller Module to the Base Module.
- Secure the mounting bracket to the Programmable Controller Module using the mounting bracket fixing screws (M3.5 x 6). (Secure it in two places, top and bottom.)
- Mount the Conversion Adapter onto the mounting bracket and secure it with the Conversion Adapter attaching screws (M3 x 25). (Secure it in two places, top and bottom.)

#### Precaution

Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the Programmable Controller Module. Tightening the screws in floating-off state or tilting state will damage the Conversion Adapter installation screws and the mounting bracket.

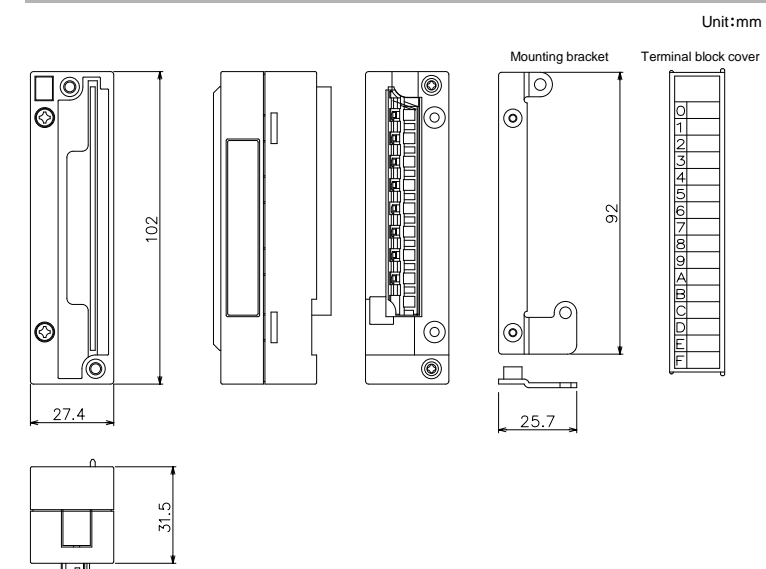
- Secure the Base Adapter to the panel with the supplied attaching screws (M5 x 12). (Secure it in four places.)
- Secure the AnS Series terminal block to the Conversion Adapter with the supplied attaching screws (M4).
- Remove the terminal block cover from the AnS Series terminal block and fit the terminal block cover supplied with the Conversion Adapter in place.

### 5.2 Tightening Torque

Tighten the module installation screws to the specified torque below. An inappropriate tightening torque could cause the product to fall or result in a short circuit, product failure or malfunction.

Screw Location	Tightening Torque Range
Base Adapter installation screw (M5 screw)	2.75 to 3.63N·m
Base module installation screw (M4 screw)	1.39 to 1.89N·m
Mounting bracket fixing screw (M3.5 screw)	0.68 to 0.92N·m
Conversion adapter installation screw (M3 screw)	0.43 to 0.57N·m
AnS series terminal block installation screw (M4 screw)	0.78 to 1.18N·m

## 6. External Dimensions



#### Duplication Prohibited

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#### Product Warranty Details

Please confirm the following product warranty details prior to product use.

#### Gratis Warranty Terms and Gratis Warranty Range

If any fault or defect (hereinafter referred to as "Failure") attributable to Mitsubishi Electric Engineering Company Limited (hereinafter referred to as "MEE") should occur within the gratis warranty period, MEE shall repair the product free of charge via the distributor from whom you made your purchase.

#### Gratis Warranty Period

The gratis warranty period of this product shall be one (1) year from the date of purchase or delivery to the designated place. Note that after manufacture and shipment from MEE, the maximum distribution period shall be six (6) months, and the gratis warranty period after manufacturing shall be limited to eighteen (18) months. In addition, the gratis warranty period for repaired products shall not exceed the gratis warranty period established prior to repair.

#### Gratis Warranty Range

The gratis warranty range shall be limited to normal use based on the usage conditions, methods and environment, etc., defined by the terms and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

#### Warranty Period after Discontinuation of Production

- MEE shall offer product repair services (fee applied) for seven (7) years after production of the product has been discontinued. Discontinuation of production shall be reported via distributors.
- Product supply (including spare parts) is not possible after production has been discontinued.

#### Exclusion of Opportunity Loss and Secondary Loss from Warranty Liability

Regardless of the gratis warranty period, MEE shall not be liable for compensation for damages arising from causes not attributable to MEE, opportunity losses or lost profits incurred by the user due to Failures of MEE products, damages or secondary damages arising from special circumstances, whether foreseen or unforeseen by MEE, compensation for accidents, compensation for damages to products other than MEE products, or compensation for other work carried out by the user.

#### Changes in Product Specifications

The specifications given in the catalogs, manuals and technical documents are subject to change without notice.

This document is a new publication, effective April 2018. Specifications are subject to change without notice.