Mitsubishi Electric Programmable Controller **Upgrade Tool**

Conversion Adapter Model ERNT-1AR61D



User's Manual

50CM-D180326-B(1806)

MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED



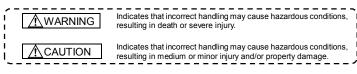
(Always read these precautions prior to use.)

Before using this product, please read this manual carefully and pay full attention to safety to ensure that the product is used

The precautions presented in this manual are concerned with this product only. For Programmable Controller system safety precautions, refer to "Safety Guidelines" for MELSEC iQ-R Series Modules.

If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be

In this manual, the safety precautions are ranked as "WARNING" and "CAUTION."



Note that failure to observe the A CAUTION level instructions may lead to a serious consequence according to the circumstances. Always follow the precautions of both levels because they are important to personal safety

Please keep this manual in an easy-to-access location for future reference, and be sure to provide the manual to the end user

Precautions before using]

♠ CAUTION

 When replacing the MELSEC-A Series with the MELSEC iQ-R Series, be sure to refer to the Programmable Controller Module manuals to check the differences in performance, functionality, CPU input/output signals, buffer memory addresses and the like

[Installation Precautions]

♠ CAUTION

- Use the conversion adapter and conversion adapter anchor base in the environment conditions described in the general specifications in "Safety Guidelines" for MELSEC iQ-R Series Modules. Failure to do so could lead to electric shock, fire, malfunction or product failure or deterioration.
- Do not come in direct contact with the conductive area of the conversion adapter. Doing so could lead to system malfunction or failure.
- Fully secure the conversion adapter and conversion adapter anchor base using the installation screws, and tighten the installation screws securely within the specified torque range. Failure to do so could cause the conversion adapter and anchor base to fall, resulting in conversion adapter and conversion adapter anchor base damage.
- Always check for correct match between MELSEC iQ-R Series and the conversion adapter. Incorrect match can cause damage to the MELSEC iQ-R Series module.

[Wiring Precautions]

♠ WARNING

- Be sure to shut off all phases of the external power supply before performing installation or wiring work. Failure to do so could result in electric shock or product damage
- If you want to energize and run the unit after completing the installation and wiring work, be sure to close the terminal block cover attached to the MELSEC-A series terminal block. Failure to do so could result in electric shock.

♠ CAUTION

- Properly wire the conversion adapter after verifying the specifications and terminal layout of the module to be used Connecting a power supply with a different rating or improper wiring could lead to fire or product failure.
- Securely tighten the conversion adapter installation screws, conversion adapter anchor base installation screws
 and MELSEC-A series terminal block installation screws within the specified torque range. A loose screw may
 result in a short circuit, fire or malfunction. An excessively tightened screw may result in screw or conversion
 adapter damage, causing the conversion adapter to fall, a short circuit or product malfunction.
- Do not allow foreign matter such as cuttings or wiring shavings to enter the conversion adapter or module. Doing so could lead to fire, failure or malfunction.

[Startup and Maintenance Precautions]

 Do not touch the terminals during energization. Doing so could result in electric shock or malfunction Be sure to shut off all phases of the external power supply before cleaning and retightening the terminal screws. Failure to do so could lead to electric shock. Excessively tightened screws could result in conversion adapter or input/output module damage, causing the conversion adapter to fall, a short circuit or product malfunction.

♠ CAUTION

 Do not disassemble or modify the conversion adapter. Doing so could lead to failure, malfunction, injury or fire. The conversion adapter case is made of resin. Do not drop or apply excessive impact to the case. Doing so could lead to conversion adapter damage.

[Disposal Precautions]

♠ CAUTION

When disposing of the product, treat it as industrial waste.

安全注意事项 ■

使用本产品时、请仔细阅读本手册、并充分注意安全、正确地使用产品。

本手册中标注的注意事项仅记载了与本产品相关的内容。关于可编程控制器系统的安全注意事项、请参阅MELSEC iQ-R系列的

在本●安全注意事项●中,安全注意事项的等级分为「警告」和「注意」。

⚠警告 表示错误操作可能造成危险后果,引起死亡或重伤事故。 表示错误操作可能造成危险后果,引起中度伤害,轻伤及财产损失。

请妥善保管本手册,以便需要时取阅,并请将本手册交给最终用户

【使用前的注意事项】

⚠ 注意

从 MELSEC-A 系列替换为 MELSEC iQ-R 系列时,为了对性能、功能、针对 CPU 的输入输出信号、缓冲存储器地址等的 差异进行确认,必须参照对象可编程控制器模块的手册使用

【安装注意事项】

⚠ 注 意

- 应在 MELSEC iQ-R 系列"安全使用"中记载的通用规格环境下使用转换适配器及转换适配器固定台。如果在一般规 格范围以外的环境中使用,可能导致触电、火灾、误动作、产品的损坏或劣化。
- 请不要直接触摸转换话配器的导由部分。否则可能会造成系统误动作、故障。
- 转换适配器及转换适配器固定台应通过安装螺栓切实地加以固定,安装螺栓应在规定的扭矩范围内切实地拧紧。可 能因掉落而导致转换适配器及转换适配器固定台破损。
- 请务必确认 MELSEC iQ-R 系列模块和转换适配器的组合是否正确。在错误组合下使用时,可能会导致 MELSEC iQ-F

【接线注意事项】

♠ 警告

- 必须将外部供应全相断开断开后再进行安装作业等。如果未全相断开,可能会导致触电或产品损坏。
- 安装、配线作业完成之后进行通电、运行时,必须关闭 MELSEC-A 系列端子排的端子排盖板。如果未关闭端子排盖 板. 可能会导致触由。

⚠ 注 意

- 请确认所使用模块的规格及端子排列后正确地进行转换适配器的接线。连接不符合额定值的电源或误配线,会导致
- 转换适配器安装螺栓、转换适配器固定台安装螺栓、MELSEC-A 系列端子排安装螺栓应在规定的扭矩范围内切实地拧 紧。如果螺栓拧得过松,会导致短路、火灾或误动作。如果螺栓拧得过紧,有可能造成螺栓及转换适配器破损从而
- 请注意不要让切屑或接线头等异物进入转换适配器及模块内。会导致火灾、故障、误动作。

【启动和维护注意事项】

- 在通电状态下请勿触摸端子。可能会导致触电或误动作
- 在清扫或重新紧固端子螺栓时,必须将外部供应全相断开断开后再进行。如果未全相断开,可能会导致触电。如果 螺栓拧得过紧。可能会造成转换适配器或输入/输出模块的破损从而导致掉落、短路或误动作

- 请不要拆卸、改造转换活配器。否则可能会导致故障、误动作、受伤或火灾。
- 转换适配器的外壳由树脂制成,因此请避免掉落或使其受到剧烈冲击。否则可能会损坏转换适配器。

【废弃注意事项】

⚠ 注意

废弃时请将本产品作为工业废弃物处理。

EMC AND LOW VOLTAGE DIRECTIVES

Compliance to the EMC Directive, which is one of the EU Directives, has been a legal obligation for the products sold in European countries since 1996 as well as the Low Voltage Directive since 1997.

Manufacturers who recognize their products are compliant to the EMC and Low Voltage Directives are required to declare that print a "CE mark" on their products.

Authorized representative in Europe

Authorized representative in Europe is shown below.

Name: Mitsubishi Electric Europe B.V.

Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

1. Overview

This manual describes the Mitsubishi Electric Programmable Controller Upgrade Tool conversion adapter (ERNT-1AR61D). The conversion adapter is a product tha converts the differences in MELSEC-A series (hereinafter called A Series) and MELSEC iQ-R series (hereinafter called iQ-R Series) pin assignments.

When replacing the A Series with the iQ-R Series, be sure to refer to the Programmable Controller Module manuals to check the differences in performance, functionality, CPU input/output signals, buffer memory addresses and the like. Once you have opened the packaging, verify that it contains the following products.

Product	Shape	Quantity
Conversion adapter	(1
Mounting bracket	R. S. S.	1
Mounting bracket fixing screw (M2.6 x 4)		2
This manual	_	1

2. Specifications

2.1 General Specifications

Item	Specifications									
Operating ambient temperature	0 to 55°C(Maximum surrounding air temperature 55°C)									
Storage ambient temperature	-25 to 75°C									
Operating ambient humidity Storage ambient humidity		5 to 95%RH, non-condensing								
,			Frequency	Constant acceleration	Half amplitude	Sweep count				
	Compliant with JIS B 3502 and IEC 61131-2	Under	5 to 8.4Hz	_	3.5mm	10 times				
Vibration resistance		intermittent vibration	8.4 to 150Hz	9.8m/s ²	-	each in X, Y, Z directions				
		Under	5 to 8.4Hz	_	1.75mm					
		continuous vibration	8.4 to 150Hz		ı	_				
Shock resistance			with JIS B 3502 times each in							
Operating atmosphere			No corrosive	gases						
Operating altitude *1	0 to 2000m									
Installation location	Inside a control panel *2									
Overvoltage category *3	II or less									
Pollution degree *4	2									

- *2: The enclosure is suitably designed for those specific environmental conditions, as applicable, and
- enclosure rate meets IP20 and minimum type 1 of UL 50. *3 : This indicates the section of the power supply to which the equipment is assumed to be connected
- between the public electrical power distribution network and the machinery within premise Category II applies to equipment for which electrical power is supplied from fixed facilities
- *4: This index indicates the degree to which conductive material is generated in terms of the environment in which the equipment is used. Pollution level 2 is when only non-conductive pollution occurs. A temporary conductivity caused by condensing must be expected occasionally.

2.2 Hardware Specifications

Item	Specifications			
Rated voltage / current	5-24VDC, 0.5A/point, 1A/common			

3. Conversion Adapter Product Specifications

For detail specifications which do not appear in the specification comparison charts contained herein, see the user's manual supplied with the MELSEC iQ-R Series module you use. Also, check that the specifications of the connected devices meet the specifications of the MELSEC iQ-R Series Module

ERNT-1AR61D	AD61, AD61-S1	2 channel RD62P2			130			
Terminal Block Tibl Phis Ph	SI Name SaseA 24V SaseA 7V SaseA 7V SaseA 7V SaseA 7V SaseB 12V SaseB 5V SaseA 5V SaseB 5V Sa			A20	PhaseB 24V PhaseB 12V PhaseB 5V PRST 24V PRST 12V PRST 5V CTRL COM FUNC 24V FUNC 12V	iQ-R Sc Conne B20	0 A20 0 A19 1 A19 1 A19 1 A18 0 A18 0 A18 0 A18 0 A18 0 A18 0 A17 0 A16 0 A17 0 A16 0 A17 0 A16 0 A17 0 A17 0 A17 0 A17 0 A18 0 A18 0 A17 0 A18	
		Conversion Adapter						

Precautions for wiring

PRST 24V (terminal numbers TB12 and TB30) of the A series side is connected to PRST 24V of RD62P2. When preset input is used at 12V, use is enabled by connecting the PRST 24V (terminal numbers TB12 and TB30) wiring to terminal numbers TB18 and TB37. (Refer to the figure on the lower). Because the external input specifications differ, the specifications of the external device need to be



2 DIS 24V (terminal numbers TB9 and TB27) of the A series side is connected to FUNC 24V of RD62P2. When disable input is used at 12V, use is enabled by connecting the DIS 24V (terminal numbers TB9 and TB27) wiring to terminal numbers TB36 and TB38. (Refer to the figure on the lower.) Because the external input specifications differ, the specifications of the external device need to be



For the AD61 match output external power supply, use the CH1 side (terminal numbers TB17 and 16) only. When the CH2-side external power supply (terminal numbers TB35 and 34) is used, wiring changes are required. (Refer to the figure on the lower.) Additionally, when the CH1-side external power supply (terminal numbers TB17 and 16) and CH2-side external power supply (terminal numbers TB35 and 34) are used based on separate power supplies, the power supplies need to be changed to the same power supplies

	Terminal No.	Signal Name		Terminal No.	Signal Name	Termin No.	Signal Name		Terminal No.	Signal Name
	TB1	PhaseA 24V		TB1	PhaseA 24V	TB1	PhaseA 24V		TB1	PhaseA 24V
	TB2	PhaseA 12V		TB2	PhaseA 12V	TB2	PhaseA 12V		TB2	PhaseA 12V
	TB3	PhaseA 5V		TB3	PhaseA 5V	TB3	PhaseA 5V		TB3	PhaseA 5V
	TB4	PhaseA COM		TB4	PhaseA COM	TB4	Phase A COM		TB4	Phase A COM
	TB5	PhaseB 24V		TB5	PhaseB 24V	TB5	PhaseB 24V		TB5	PhaseB 24V
	TB6	PhaseB 12V		TB6	PhaseB 12V	TB6	PhaseB 12V		TB6	PhaseB 12V
Note 2	TB7	PhaseB 5V		TB7	PhaseB 5V	TB7	PhaseB 5V		TB7	PhaseB 5V
12V input	TB8 C	PhaseB COM		TB8	C PhaseB COM	TB8	C PhaseB COM		$\overline{}$	C PhaseB COM
12V IIIput	TB9 H	DIS 24V		TB9	H DIS 24V	TB9	H DIS 24V			H DIS 24V
Note 1	TB10 1	DIS 5V		TB10	1 DIS 5V	TB10	1 DIS 5V		TB10	1 DIS 5V
12V input	TB11	DIS COM		TB11	DIS COM	TB11	DIS COM		TB11	DIS COM
	TB12	PRST 24V		TB12	PRST 24V	TB12	PRST 24V		TB12	PRST 24V
	TB13	PRST 5V		TB13	PRST 5V	TB13	PRST 5V	External	TB13	PRST 5V
	TB14	PRST COM		TB14	PRST COM	External TB14	PRST COM	power	TB14	PRST COM
	TB15	EQU OUT	k	TB15	EQU OUT	power TB15	EQU OUT	supply	TB15	EQU OUT
	TB16	EQU 0V	Note 1	TB16	EQU 0V	supply TB16	EQU 0V) حُم (ا	TB16	EQU 0V
	TB17	EQU 12/24V	\ 12V input	TB17	EQU 12/24V	TB17	EQU 12/24V	`	TB17	EQU 12/24V
		en(CH1 PRST 12V)	Change	-	Open(CH1 PRST 12V)	TB18	Open(CH1 PRST 12V)	External	TB18 C	Open(CH1 PRST 12V)
	TB19 TB20	PhaseA 24V	Change/	TB19 TB20	PhaseA 24V	TB19	PhaseA 24V	Change > power	TB19	PhaseA 24V
	TB21	PhaseA 12V PhaseA 5V	\Box /	TB21	PhaseA 12V PhaseA 5V	TB20	PhaseA 12V	supply	TB20	PhaseA 12V
	TB22	PhaseA COM	/	TB22	PhaseA COM	TB21	PhaseA 5V] //	TB21	PhaseA 5V
	TB23	PhaseB 24V	Y	TB23	PhaseB 24V	TB22	Phase A COM	J /	TB22	Phase A COM
	TB24	PhaseB 12V		TB24	PhaseB 12V	TB23	PhaseB 24V		TB23	PhaseB 24V
Note 2	TB25	PhaseB 5V		TB25	PhaseB 5V	TB24	PhaseB 12V		TB24	PhaseB 12V
	TB26 C			TB26	C PhaseB COM	TB25	PhaseB 5V		TB25	PhaseB 5V
12V input	TB27 H	DIS 24V		TB27	H DIS 24V	TB26	C PhaseB COM			C Phase B C O M
Note 1	TB28 2	DIS 5V		TB28	2 DIS 5V	TB27	H DIS 24V 2 DIS 5V		TB27	H DIS 24V 2 DIS 5V
12V input	TB29	DIS COM		TB29	DIS COM	TB28 TB29	5.001		1020	DIOOV
= IZV IIIput	TB30	PRST 24V		TB30	PRST 24V		DIS COM PRST 24V		TB29	DIS COM
	TB31	PRST 5V		TB31	PRST 5V	TB30	PRST 24V		TB30 TB31	PRST 24V PRST 5V
	TB32	PRST COM		TB32	PRST COM	External TB31	PRST COM		TB32	PRST COM
	TB33	EQU OUT	Note 2	TB33	EQU OUT	power TB33	EQU OUT		TB33	EQU OUT
	TB34	EQU 0V	12V input	TB34	EQU 0V	supply TB33	EQU 0V		TB34	EQU 0V
	TB35	EQU 12/24V	Note 1	TB35	EQU 12/24V	TB35	EQU 12/24V		TB35	EQU 12/24V
		pen(CH1 DIS 12V)	12V input	TB36	Open(CH1 DIS 12V)	TB36	Open(CH1 DIS 12V)			Open(CH1 DIS 12V)
		en(CH2 PRST 12V)	Note 2	TB37	Open(CH2 PRST 12V)	TB37	Open(CH2 PRST 12V)			Open(CH2 PRST 12V)
	TB38 O	pen(CH2 DIS 12V)	12V input	TB38	Open(CH2 DIS 12V)	TB38	Open(CH2 DIS 12V)			Open(CH2 DIS 12V)
							1 ., . (. ==.0 .=.)			

		Model	A Se	ries		iQ-R Series		
Specif	fications		AD61	AD61-S1	RD62P2			
Numb	er of channels		2 channel	2 channel		2 channel		
Counting speed switch settings		h settings	-	-	200kpps (100k to 200kpps)	100kpps (10k to 100kpps)	10kpps (10kpps or less)	
Count input Phase Signal		Phase	1-phase input, 2-phase input			1-phase input (1 multiple/2 multiples), 2-phase input (1 multiple/2 multiples/4 multiples), CW/CCW input		
	•	Signal level (φA, φB)	5/12/24VDC: 2 to 5mA	5/12/24VDC: 2 to 5mA		5/12/24VDC: 2 to 5mA		
		Counting speed (max)	1-phase input: 50KPPS 2-phase input: 50KPPS	1-phase input: 10KPPS 2-phase input: 7KPPS	200kpps	100kpps	10kpps	
Performance specifications	Counter	Counting range	24-bit binary (0 to 16777215)	24-bit binary (0 to 16777215)	(-214	32-bit singed binary 47483648 to 2147483	647)	
		Model	UP/DOWN Preset counter + Ring counter function	UP/DOWN Preset counter + Ring counter function	Preset c	UP/DOWN Preset counter + Ring counter function		
	Comparison Range	Binary format(binary) 24bits	Binary format(binary) 24bits	32-bit singed binary				
Size Comparison Comparison Result			Set value < Count value Set value = Count value Set value > Count value	Set value < Count value Set value = Count value Set value > Count value	Set value < Count value Set value = Count value Set value > Count value			
tions		Preset	12/24VDC: 3/6mA 5VDC: 5mA	12/24VDC: 3/6mA 5VDC: 5mA	5	5/12/24VDC: 7 to 10m/	4	
External input Count disable Function start		Count disable	12/24VDC: 3/6mA 5VDC: 5mA	12/24VDC: 3/6mA 5VDC: 5mA				
		Function start	1	_			4	
		Digital filter	_	-	0ms, 0.1ms, 1ms, 10m		s	
	External output	Coincidence output	Transistor (open collector) output 12/24VDC 0.5A	Transistor (open collector) output 12/24VDC 0.5A	Transistor (sinking type) output 2points/channe 12/24VDC 0.5A/point 2A/common			
Оос	cupied points		32 points	32 points		16 points		
terna	I current consur	nption	0.30A	0.30A		0.11A		

Make sure the section of the above table meets the specification of the machines and equipment connected to the iQ-R Series module.

Precautions for programming

(1) Program changes (changes to the number of occupied input/output points, input/output signals, and buffer memory addresses) are required.

4. Products Required by the Conversion Adapter

(1) Conversion Adapter Anchor Base (Sold Separately)

The conversion adapter anchor base secures the bottom of the conversion adapter and is required for conversion adapter use. One anchor base is required per base.

Conversion Adapter	Specifications				
Anchor Base Model	Туре	Weight (g)			
ERNT-1AR12F	12-slot conversion adapter anchor base	775			
ERNT-1AR8F	8-slot conversion adapter anchor base	540			
ERNT-1AR5F	5-slot conversion adapter anchor base	360			

(2) Base Adapter (Sold Separately)

The base adapter enables iQ-R series installation using the installation holes of the A series base unit. (Additional hole machining not required)

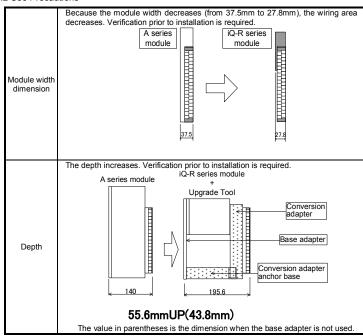
Page Adapter Medel	Specifications					
Base Adapter Model	A Series Compliant Module	iQ-R Series Compliant Module	Conversion Adapter Anchor Base	Weight (g)		
ERNT-AQB38N	A38B, A38B-UL, A38B-E A38HB, A38HBEU	R312B R38B	ERNT-1AR12F	970		
ERNT-AQB68N	A68B, A68B-UL	R612B R68B	ERNT-1AR8F	930		
ERNT-AQB58N	A58B, A58B-UL	R68B	ERNT-1AR8F	870		
ERNT-AQB35N	A35B, A35B-UL, A35B-E	R38B R35B	ERNT-1AR8F ERNT-1AR5F	795		
ERNT-AQB65N	A65B, A65B-UL	R65B	ERINT-TARSF	790		
ERNT-AQB55N	A55B, A55B-UL	KOOB	ERNT-1AR5F	655		

5. Mounting and Installation

5.1 Handling Precautions

- (1) Do not touch the terminals during energization. Doing so could result in electric shock or malfunction.
- (2) Do not disassemble or modify the conversion adapter. Doing so could result in failure, malfunction, injury or fire.
- (3) Do not come in direct contact with the conductive area of the conversion adapter. Doing so could result in system malfunction or failure.
- (4) Fully secure the conversion adapter and conversion adapter anchor base using the installation screws, and securely tighten the screws within the specified torque range. Failure to do so could cause the conversion adapter and anchor base to fall, resulting in conversion adapter and conversion adapter anchor base damage.
- (5) Conversion Adapter is intended for indoor use only.

5.2 Use Precautions



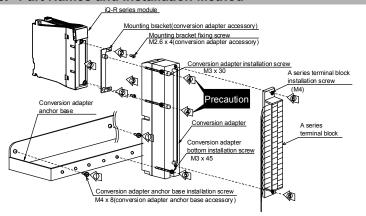
5.3 Installation Environment

Refer to "Safety Guidelines" for iQ-R Series Modules.

5.4 Wiring module power source

External connection to 24VDC power supply circuit of Conversion Adapter must be powered from approved source that meets of SELV/PELV, Class 2, and limited energy according to UL 61010-2-201.

6. Part Names and Installation Method



6.1 Installation Method

- [1] Secure the conversion adapter anchor base to the base adapter or control panel using the conversion adapter anchor base installation screws (M4 x 8; 2 locations at both sides, 1 location at the center) provided as an accessory
- [2] Secure the mounting bracket to the Programmable Controller Module using the mounting bracket fixing screws (M2.6 × 4; 2 upper/lower locations).
- [3] Mount the conversion adapter onto the mounting bracket.
- [4] Secure the conversion adapter using the conversion adapter installation screws (M3 \times 30; 2 locations).

Precaution

Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the Programmable Controller Module. Tightening the screws in floating-off state or tilting state will damage the

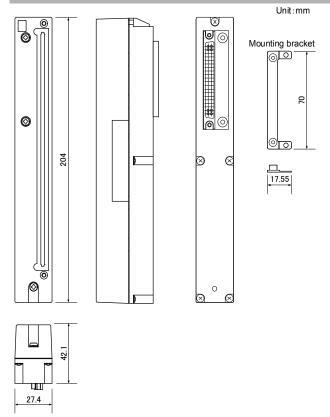
- Conversion Adapter installation screws and the mounting bracket [5] Secure the conversion adapter using the conversion adapter bottom installation
- screw (M3 \times 45; 1 location). [6] Secure the A series terminal block to the conversion adapter using the terminal block installation screws (M4; two upper/lower locations).

6.2 Tightening Torque

Tighten the module installation screws to the specified torque below. An inappropriate tightening torque could cause the product to fall or result in a short circuit, product

Screw Location	Tightening Torque Range	
Conversion adapter anchor base installation screw (M4 screw)	1.39 to 1.89 N·m	
Mounting bracket fixing screw (M2.6 screw)	0.68 to 0.92 N·m	
Conversion adapter bottom installation screw (M3 screw)	0.43 to 0.57 N·m	
Conversion adapter installation screw (M3 screw)	0.43 (0 0.37 10 111	
A series terminal block installation screw (M4 screw)	1.02 to 1.38 N·m	

7. External Dimensions



Duplication Prohibited

This manual may not be reproduced in any form, in part or in whole, without written permission from Misubishi Electric Engineering Company Limited.

©2018 MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED ALL RIGHTS RESERVED

MELSEC is a registered trademark of Mitsubishi Electric Corporation in Japan

Product Warranty Details

Please confirm the following product warranty details prior to product use.

Gratis Warranty Terms and Gratis Warranty Range

If any fault or defect (hereinafter referred to as "Failure") attributable to Mitsubishi Electric Engineering Company Limited (hereinafter referred to as "MEE") should occur within the gratis warranty period, MEE shall repair the product free of charge via the distributor from whom you made your purchase

Gratis Warranty Period

The gratis warranty period of this product shall be one (1) year from the date of purchase or delivery

Note that after manufacture and shipment from MEE, the maximum distribution period shall be six (6) months, and the gratis warranty period after manufacturing shall be limited to eighteen (18)

In addition, the gratis warranty period for repaired products shall not exceed the gratis warranty period established prior to repair

Gratis Warranty Range

The gratis warranty range shall be limited to normal use based on the usage conditions, methods and environment, etc., defined by the terms and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

Warranty Period after Discontinuation of Production

- (1) MEE shall offer product repair services (fee applied) for seven (7) years after production of the product has been discontinued. Discontinuation of production shall be reported via distributors.
- (2) Product supply (including spare parts) is not possible after production has been discontinued

Exclusion of Opportunity Loss and Secondary Loss from Warranty

Regardless of the gratis warranty period, MEE shall not be liable for compensation for damages arising from causes not attributable to MEE, opportunity losses or lost profits incurred by the user due to Failures of MEE products, damages or secondary damages arising from special circumstances, whether foreseen or unforeseen by MEE, compensation for accidents, compensation for damages to products other than MEE products, or compensation for other work carried out by the user

The specifications given in the catalogs, manuals and technical documents are subject to change without

This document is a new publication, effective June 2018. Specifications are subject to change without

Developed June 2018 50CM-D180326-B