

Mitsubishi Electric Programmable Controller Upgrade Tool

Conversion Adapter

Model  
ERNT-ASLTD62

User's Manual



50CM-D180316-C(2211)

MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED

HEAD OFFICE:Hulic KUDAN BLDG.1-13-5, KUDANKITA CHIYODA-KU, TOKYO 102-0073, JAPAN  
NAGOYA ENGINEERING OFFICE:139 SHIMOYASHIKICHO-SHIMOYASHIKI, KASUGAI, AICHI 486-0906, JAPAN

SAFETY PRECAUTIONS

(Always read these precautions prior to use.)

Before using this product, please read this manual carefully and pay full attention to safety to ensure that the product is used correctly.  
The precautions presented in this manual are concerned with this product only. For Programmable Controller system safety precautions, refer to the following manuals.

- MELSEC-L series: MELSEC-L CPU Module User's Manual(SH-080890ENG)
  - MELSEC iQ-R series: Safety Guidelines (IB-0800525E)
- In this manual, the safety precautions are ranked as "WARNING" and "CAUTION."

	<b>WARNING</b>	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
	<b>CAUTION</b>	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or minor injury and/or property damage.

Note that failure to observe the CAUTION level instructions may lead to a serious consequence according to the circumstances. Always follow the precautions of both levels because they are important to personal safety.  
Please keep this manual in an easy-to-access location for future reference, and be sure to provide the manual to the end user.

Precautions before using	
<b>CAUTION</b>	
<ul style="list-style-type: none"><li>● When making a switch from the MELSEC-AnS Series to the MELSEC-L Series or MELSEC iQ-R Series, be sure to consult the user's manual supplied with the Programmable Controller module under the latter series to confirm differences in various aspects including performance, function, CPU input/output signals and buffer memory addresses between the two series.</li></ul>	

Installation Precautions	
<b>CAUTION</b>	
<ul style="list-style-type: none"><li>● Use the Conversion Adapter in the environmental conditions that are specified in the general specification in the following manuals. If the Products are used in any environment beyond the bounds of the general specification, electric shock, fire, malfunction, or damage to or degradation of the Products will result.<ul style="list-style-type: none"><li>• MELSEC-L series: MELSEC-L CPU Module User's Manual (SH-080890ENG)</li><li>• MELSEC iQ-R series: Safety Guidelines (IB-0800525E)</li></ul></li><li>● Do not directly touch any conductive parts of Conversion Adapter. Contact will cause malfunction or failure in the system.</li><li>● Fasten the Conversion Adapter and the Mounting Bracket securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the Conversion Adapter or Mounting Bracket, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, Conversion Adapter, Mounting Bracket, or Programmable Controller Module, possibly causing the dropping, shorting, and malfunction thereof.</li><li>● Always check for correct match between MELSEC-L Series or MELSEC iQ-R Series and the Conversion Adapter. Incorrect match can cause damage to the Programmable Controller Module.</li><li>● When installing the Conversion Adapter, take care not to get your hand snagged on the Mounting Bracket or the like. Injury may result.</li><li>● When installing or removing the MELSEC-L Series or MELSEC iQ-R Series Module complete with a Converter Adapter, be sure to hold it with both hands. Dropping may lead to breakage.</li></ul>	

Wiring Precautions	
<b>WARNING</b>	
<ul style="list-style-type: none"><li>● Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.</li><li>● After installation and wiring, close the terminal block cover before turning on the module for operation. Failure to do so may result in electric shock.</li></ul>	

<b>CAUTION</b>	
<ul style="list-style-type: none"><li>● Carry out wiring for the Conversion Adapter correctly after checking the specification and terminal arrangement for the module used. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.</li><li>● Tighten the MELSEC-AnS Series terminal installation screws and terminal screw securely by applying torque within the specified limits. Loose screws will cause short circuit, fire or malfunction. Excessive tightening will damage the screws or the Conversion Adapter which in turn will cause dropping of parts, short circuit or malfunction.</li><li>● Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the Programmable Controller Module. These will be cause for fire, failure or malfunction.</li></ul>	

<b>WARNING</b>	
<ul style="list-style-type: none"><li>● Do not touch live terminals. There is a danger of electric shock or malfunction.</li><li>● Shut off the external power supply for the system in all phases before cleaning. Failure to do so may result in electric shock or cause the Programmable Controller module to fail or malfunction. Loose screws can lead to dropping, shorting, and malfunction. Excessive tightness of the screws can lead to breakage of the screws, Conversion Adapter, Mounting Bracket, or Programmable Controller Module, possibly causing the dropping, shorting, and malfunction thereof.</li></ul>	

<b>CAUTION</b>	
<ul style="list-style-type: none"><li>● Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.</li><li>● Do not drop the Conversion Adapter and Mounting Bracket or do not give a strong impact to it. This will cause damage.</li></ul>	

<b>CAUTION</b>	
<ul style="list-style-type: none"><li>● When disposing of the product, treat it as industrial waste.</li></ul>	

**EMC AND LOW VOLTAGE DIRECTIVES**

Compliance to the EMC Directive, which is one of the EU Directives, has been a legal obligation for the products sold in European countries since 1996 as well as the Low Voltage Directive since 1997.  
Manufacturers who recognize their products are compliant to the EMC and Low Voltage Directives are required to declare that print a "CE mark" on their products.

**Authorized representative in Europe**  
Authorized representative in Europe is shown below.  
Name: Mitsubishi Electric Europe B.V.  
Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

## 1. Overview

This manual provides information about the Conversion Adapter "ERNT-ASLTD61" available as Renewal Tools for the Mitsubishi Electric Programmable Controller.  
The Conversion Adapter is a product for effecting conversion to transcend difference in pin assignment between the MELSEC-AnS (hereinafter called AnS Series) Series and the MELSEC-L Series (hereinafter called L Series) or MELSEC iQ-R Series (hereinafter called iQ-R Series).  
Before attempting to make a switch from the AnS Series to the L Series or iQ-R Series in your installation, consult the user's manual supplied with the Programmable Controller module under the latter series to learn about how they differ in various aspects including performance and function.

Product	Shape	Quantity	Product	Shape	Quantity
Conversion Adapter		1	Terminal block cover		1
Mounting bracket		1	Short bar (spare parts)		1
Mounting bracket fixing screw (M2.6×4)		2	This manual	—	1

## 2. General Specifications

Item		Specifications				
Operating ambient temperature		0 to 55°C(Maximum surrounding air temperature 55°C)				
Storage ambient temperature		-25 to 75°C				
Operating ambient humidity		5 to 95%RH, non-condensing				
Storage ambient humidity						
Vibration resistance	Compliant with JIS B 3502 and IEC 61131-2		Frequency	Constant acceleration	Half amplitude	10 times each in X, Y, Z directions
		Under intermittent vibration	5 to 8.4Hz	—	3.5mm	
			8.4 to 150Hz	9.8m/s <sup>2</sup>	—	
		Under continuous vibration	5 to 8.4Hz	—	1.75mm	—
			8.4 to 150Hz	4.9m/s <sup>2</sup>	—	
Shock resistance		Compliant with JIS B 3502 and IEC 61131-2 (147 m/s <sup>2</sup> , 3 times each in 3 directions X, Y, Z)				
Operating atmosphere		No corrosive gases				
Operating altitude *1		0 to 2000m				
Installation location		Inside a control panel				
Overvoltage category *2		II or less				
Pollution degree *3		2				

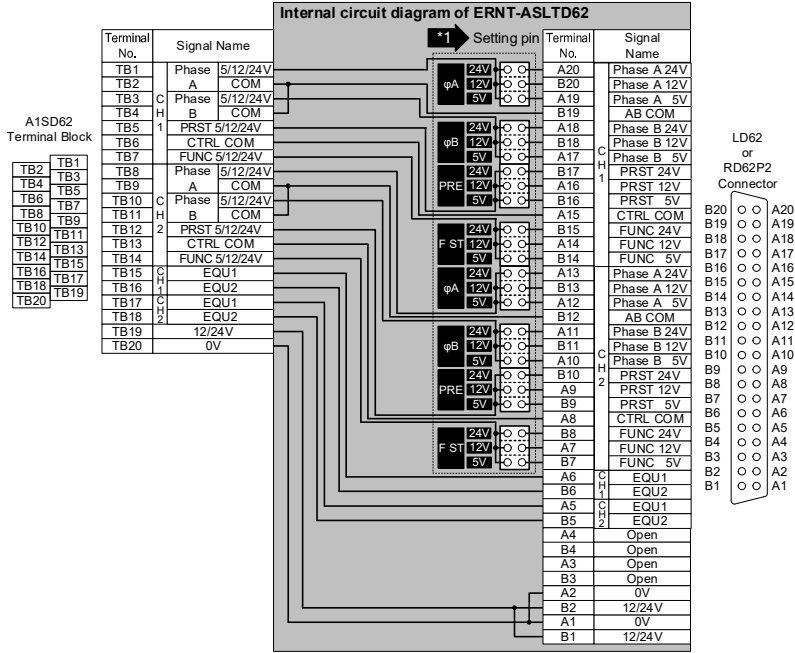
\*1 : Do not use or store under pressure higher than the atmospheric pressure of altitude 0m.  
\*2 : This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises.  
Category II applies to equipment for which electrical power is supplied from fixed facilities.  
\*3 : This index indicates the degree to which conductive material is generated in terms of the environment in which the equipment is used.  
Pollution level 2 is when only non-conductive pollution occurs. A temporary conductivity caused by condensing must be expected occasionally.

## 3. Product Specifications

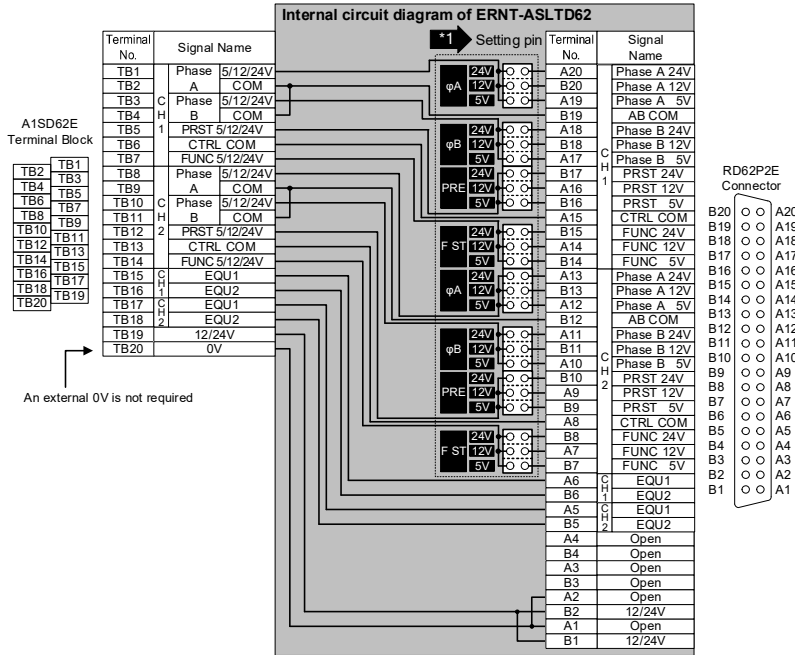
For detail specifications which do not appear in the specification comparison charts contained herein, see the user's manual supplied with the L Series or iQ-R Series module you use. Those parts of the specification that differ between the AnS Series and the L Series or iQ-R Series are where a switch from the first series to the second is subjected to specification-related restrictions. Check the specification of the devices to be connected for more details.  
Furthermore, it is recommended to refer to the "Transition from MELSEC-AnS/QnAS (Small Type) Series to L Series Handbook (Intelligent Function Modules): L (NA)-08259ENG" issued by Mitsubishi Electric.

Conversion Adapter Model	Before replacement AnS Series Model	No. of channels	After replacement		Conversion Adapter Weight (g)
			L Series Model	iQ-R Series Model	
ERNT-ASLTD62	A1SD62	2 channel	LD62	RD62P2	85
	A1SD62E	2 channel	-	RD62P2E	

(1) A1SD62 → LD62/RD62P2



(2) A1SD62E → RD62P2E



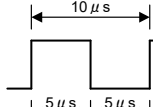
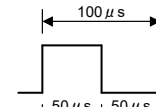
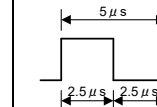
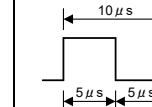
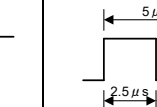
An external 0V is not required

Precautions for wiring	
*1 Set the pins of each signal (φA, φB, PRE, F, ST) according to the input voltage. The default input voltage for all signals is 24V (24V side).	
24V Input: set to 24V side	
12V Input: set to 12V side	
5V Input: set to 5V side	
Inputting a voltage higher than the one set using the setting pins may cause a failure in the L Series or iQ-R Series module.	



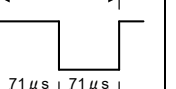
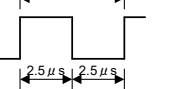
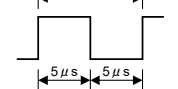
Precautions for wiring	
*1 Set the pins of each signal (φA, φB, PRE, F, ST) according to the input voltage. The default input voltage for all signals is 24V (24V side).	
24V Input: set to 24V side	
12V Input: set to 12V side	
5V Input: set to 5V side	
Inputting a voltage higher than the one set using the setting pins may cause a failure in the iQ-R Series module.	
*2 The external 0V connected to the terminal number TB20 on the MELSEC-AnS series side is no longer required. However, since the RD62P2E is in an open state, there is no problem even if it is still connected.	

50CM-D180316-H03-C

< Specification comparison >  
(1) A1SD62 → LD62/RD62P2

Specification		Model		AnS Series		L Series		iQ-R Series			
				A1SD62		LD62		RD62P2			
Counting speed switch settings				Switch with the setting pins		Switch with the intelligent function module switch setting		Switch with the intelligent function module switch setting			
				100k	10k	200k (100k to 200kPPS)	100k (10k to 100kPPS)	10k (10kPPS or less)	200k (100k to 200kPPS)	100k (10k to 100kPPS)	10k (10kPPS or less)
Number of channels				2 channels		2 channels		2 channels			
Count input signal	Phase	1-phase input, 2-phase input		1-phase input (1 multiple/2 multiples), 2-phase input (1 multiple/2 multiples/4 multiples), CW/CCW input		1-phase input (1 multiple/2 multiples), 2-phase input (1 multiple/2 multiples/4 multiples), CW/CCW input					
	Signal level (φA, φB)	5/12/24VDC 2 to 5mA		5/12/24VDC 2 to 5mA		5/12/24VDC 2 to 5mA					
Counter	Counting speed (max)	1-phase input	100kPPS	10kPPS	200kPPS *1	100kPPS *1	10kPPS *1	200kPPS *1	100kPPS *1	10kPPS *1	
		2-phase input	100kPPS	7kPPS							
	Counting range	24-bit binary (0 to 16777215)		32-bit singed binary (-2147483648 to 2147483647)		32-bit singed binary (-2147483648 to 2147483647)					
	Model	UP/DOWN Preset counter + Ring counter function		UP/DOWN Preset counter + Ring counter function		UP/DOWN Preset counter + Ring counter function					
	Minimum count pulse width (Duty ratio 50%)										
			(1-phase and 2-phase inputs)		(1-phase input)		(2-phase input)		(1-phase input)		(2-phase input)
Coincidence output	Comparison range	24-bit binary		32-bit singed binary		32-bit singed binary					
	Comparison result	Set value < Count value, Set value = Count value, Set value > Count value		Set value < Count value, Set value = Count value, Set value > Count value		Set value < Count value, Set value = Count value, Set value > Count value					
External input	Preset	5/12/24VDC 2 to 5mA		5/12/24VDC 2 to 5mA		5/12/24VDC 7 to 10mA					
	Function start										
External output	Coincidence output	Transistor (sinking type) output, 2points/channels 12/24VDC 0.5A/point 2A/common		Transistor (sinking type) output, 2points/channels 12/24VDC 0.5A/point 2A/common		Transistor (sinking type) output 12/24VDC 0.5A/point 2A/common					
I/O occupied points		32 points		16 points		16 points					
Wiring connection system		20 point terminal block		40-pin connector		40-pin connector					
Internal current consumption(5VDC)		0.1A		0.31A		0.11A					

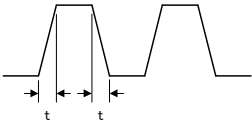
(2) A1SD62E → RD62P2E

Specification		Model	AnS Series		iQ-R Series			
			A1SD62		RD62P2E			
Counting speed switch settings			Switch with the setting pins		Switch with the intelligent function module switch setting			
			100k	10k	200k (100k to 200kPPS)	100k (10k to 100kPPS)	10k (10kPPS or less)	
Number of channels			2 channels		2 channels			
Count input signal	Phase	1-phase input, 2-phase input		1-phase input (1 multiple/2 multiples), 2-phase input (1 multiple/2 multiples/4 multiples), CW/CCW input				
	Signal level (φA, φB)	5/12/24VDC 2 to 5mA		5/12/24VDC 2 to 5mA				
Counter	Counting speed (max)	1-phase input	100kPPS	10kPPS	200kPPS *1	100kPPS *1	10kPPS *1	
		2-phase input	100kPPS	7kPPS				
	Counting range	24-bit binary (0 to 16777215)				32-bit singed binary (-2147483648 to 2147483647)		
	Model	UP/DOWN Preset counter + Ring counter function				UP/DOWN Preset counter + Ring counter function		
	Minimum count pulse width (Duty ratio 50%)							
		(1-phase and 2-phase inputs)		(1-phase input)		(2-phase input)	(Min. phase differential for 2-phase input: 1.25 μs)	(Min. phase differential for 2-phase input: 2.5 μs)
		(1-phase and 2-phase inputs)		(1-phase input)		(2-phase input)	(Min. phase differential for 2-phase input: 1.25 μs)	(Min. phase differential for 2-phase input: 25 μs)
Coincidence output	Comparison range	24-bit binary					32-bit singed binary	
	Comparison result	Set value < Count value, Set value = Count value, Set value > Count value					Set value < Count value, Set value = Count value, Set value > Count value	
Eternal input	Preset	5/12/24VDC 2 to 5mA					5/12/24VDC 7 to 10mA	
	Function start							
External output	Coincidence output	Transistor (source type) output, 2points/channels 12/24VDC 0.1A/point 0.4A/common					Transistor (source type) output 12/24VDC 0.1A/point 0.4A/common	
I/O occupied points			32 points				16 points	
Wiring connection system			20 point terminal block				40-pin connector	
Internal current consumption(5VDC)			0.1A				0.20A	

Make sure the section of the above table meets the specification of the machines and equipment connected to the L Series or iQ-R Series module.

\*1: Counting speed is affected by pulse rise and fall time. Possible counting speeds are shown in the following table.

Counting speed switch settings	Both 1-phase and 2-phase input		
	200k	100k	10k
Rise/fall time			
t = 1.25µs or less	200kPPS	100kPPS	10kPPS
t = 2.5µs or less	100kPPS	100kPPS	10kPPS
t = 25µs or less	—	10kPPS	10kPPS
t = 500µs	—	—	500PPS

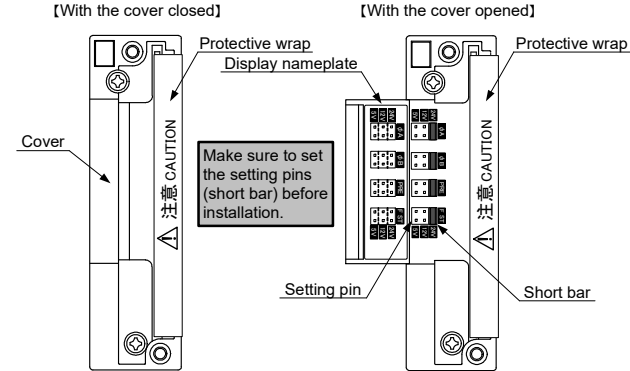


Precautions for the program	
1. A1SD62 and LD62 or RD62P2 differ from each other in the way input/output signals (X, Y) and buffer memory addresses are allocated. Therefore, you need make necessary changes to the sequence program that is used.	
2. A1SD62E and RD62P2E differ from each other in the way input/output signals (X, Y) and buffer memory addresses are allocated. Therefore, you need make necessary changes to the sequence program that is used.	
3. Set the counting speed using the intelligent function module switch setting in the LD62 or RD62P2 instead of the setting pins that are used in the A1SD62.	
4. Set the counting speed using the intelligent function module switch setting in the RD62P2E instead of the setting pins that are used in the A1SD62E.	

4. Preparation before Installation

4.1 Position of the setting pins

Open the cover of the Conversion Adapter, and you will find the setting pins to switch the input signal voltage.



Setting pin		Description	Factory setting
CH1	φA	Set the input voltage for A-phase pulse of CH1.	24V
	φB	Set the input voltage for B-phase pulse of CH1.	
	PRE	Set the input voltage for Preset input of CH1.	
	F ST	Set the input voltage for Function start input of CH1.	
CH2	φA	Set the input voltage for A-phase pulse of CH2.	
	φB	Set the input voltage for B-phase pulse of CH2.	
	PRE	Set the input voltage for Preset input of CH2.	
	F ST	Set the input voltage for Function start input of CH2.	

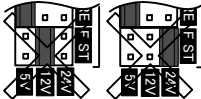
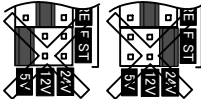
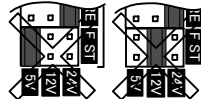
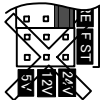

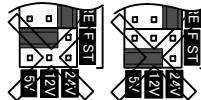
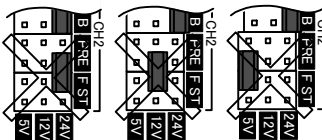
About the protective wrap
It is used to protect your hands from touching the conductive part in the pin-setting process.
(1) Peel it off after finishing the settings.
(2) Make sure to peel it off before installing a AnS Series terminal block.

4.2 How to set the setting pins

Set the input voltage for each signal using the short bar.

The short bar can be installed from any direction.

Signal	Voltage	5V	12V	24V (Factory setting)
CH1	φA			
	φB			
	PRE			
	F ST			
CH2	φA			
	φB			
	PRE			
	F ST			

Notice		
Incorrectly setting the setting pins will cause a failure and malfunction. Make sure to set them correctly.		
		
Incorrect settings for 5V input	Incorrect settings for 12V input	Incorrect settings for 24V input
		
No short bar installed	Short circuit between 12V and 24V	Short circuit between 5V and 12V
		
Short circuit between different signals		

4.3 Procedure

<b>1</b> Open the cover.	<b>2</b> Set the setting pins (short bar) as necessary. 1) Set the pins in order from one side(CH1φA or CH2FST) to avoid the incorrect setting. 2) Insert the short bar all the way into the setting pins in place till it can not be moved.
<b>3</b> Make sure they have been set correctly and close the cover.	<b>4</b> Hold the protective wrap with its rear side towards the right and peel it off towards yourself before installing a AnS Series terminal block.

5. Mounting and Installation

5.1 Handling Precautions

- (1) Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- (2) Do not touch live terminals. There is a danger of electric shock or malfunction.
- (3) Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
- (4) Do not touch the energized part of the Conversion Adapter directly. Contact will cause malfunction or failure in the system.
- (5) The protective wrap is used to protect your hands from touching the conductive part in the pin-setting process. Peel it off after finishing the settings. In addition, make sure to peel it off before installing a AnS Series terminal block.
- (6) Fasten the Conversion Adapter and the Mounting bracket securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the Conversion Adapter, or Mounting bracket, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, Converter Adapter, Mounting bracket or the Programmable Controller Module, possibly causing the dropping, shorting, and malfunction thereof.
- (7) Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the Programmable Controller Module. These will be cause for fire, failure or malfunction.
- (8) Do not drop the Conversion Adapter and Mounting Bracket or do not give a strong impact to it. This will cause damage.

5.2 Use Precautions

Item	Use Precautions	
	AnS Series → L Series	AnS Series → iQ-R Series
Width dimension of module	Because the module is reduced in width dimension (34.5mm→28.5mm) and thus in area available for wiring, check dimensional data before installing the module.  	Because the module is reduced in width dimension (34.5mm→27.8mm) and thus in area available for wiring, check dimensional data before installing the module.  
	The wiring may interfere with the adjacent module. Use of the Mitsubishi Electric LG69 space module is recommended.  	The wiring may interfere with the adjacent module. Use of the Mitsubishi Electric RG60 blank cover module is recommended.  
Depth and Height dimension	<b>Installation with the Base Adapter</b> Because the module is increased in depth dimension, check dimensional data before installing the module. 	Because the module is increased in depth dimension, check dimensional data before installing the module. 
	<b>Installation with the DIN rail</b> Because the module is increased in depth and height dimension, check dimensional data before installing the module. 	Because the module is increased in depth and height dimension, check dimensional data before installing the module. 
Terminal block cover	The terminal block cover for AnS Series is bigger than the width of the L Series Module. Therefore, it is necessary to replace it with the terminal block cover supplied with the converter adapter.  	The terminal block cover for AnS Series is bigger than the width of the iQ-R Series Module. Therefore, it is necessary to replace it with the terminal block cover supplied with the converter adapter.  

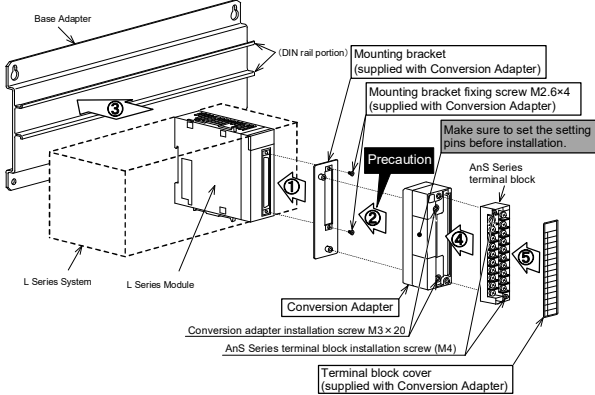
5.3 Installation Environment

- Refer to the manual supplied with the L Series or iQ-R Series module you use.
- L Series: MELSEC-L CPU Module User's Manual (SH-080890ENG)
  - iQ-R Series: Safety Guidelines (IB-080052S)

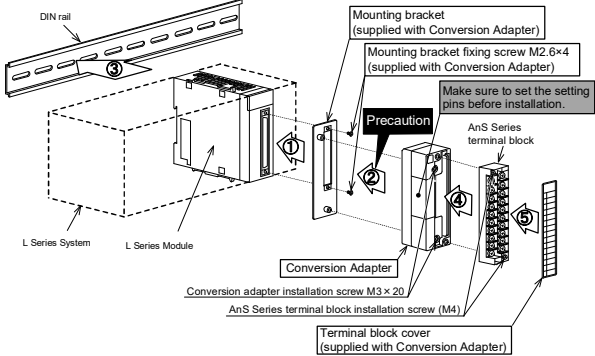
6. Part Names and Installation Method

(1) A1SD62 → LD62

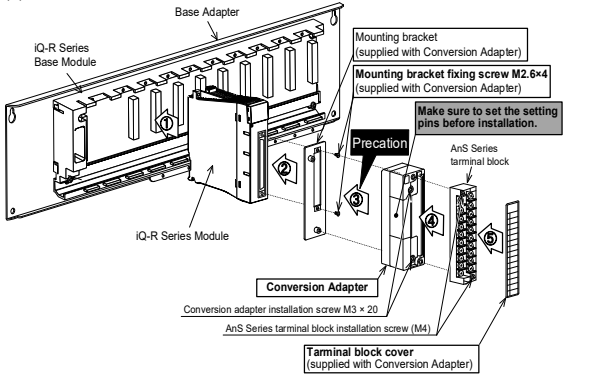
【Installation with the Base Adapter】



【Installation with the DIN rail】



(2) A1SD62 → RD62P2, A1SD62E → RD62P2E



6.1 Installation Method

(1) A1SD62 → LD62

Installation with the Base Adapter	Installation with the DIN rail
Remove the existing AnS Series base unit, and install the base adapter ERNT-ASLB□□. For how to install the base adapter, refer to the base adapter manual.	Install the DIN rail on the control panel. For how to install the DIN rail, refer to the user's manual of the L CPU module.

- Secure the mounting bracket to the L Series module using the mounting bracket fixing screws (M2.6 × 4). (2 places)
- Install the Conversion Adapter to the L Series module, and secure it using the Conversion Adapter installation screws (M3 × 20). (2 places)  
**Precaution**  
Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the L Series module. Tightening the screws in floating-off state or tilting state will damage the Conversion Adapter installation screws and the mounting bracket.
- Install the L Series system to the base adapter (DIN rail portion) or the DIN rail.
- Secure the AnS Series terminal block to the Conversion Adapter with the supplied terminal block installation screw (M4). (2 places, top and bottom.)
- Remove the terminal block cover from the AnS Series terminal block and fit the terminal block cover supplied with the Conversion Adapter in place.

(2) A1SD62 → RD62P2, A1SD62E → RD62P2E

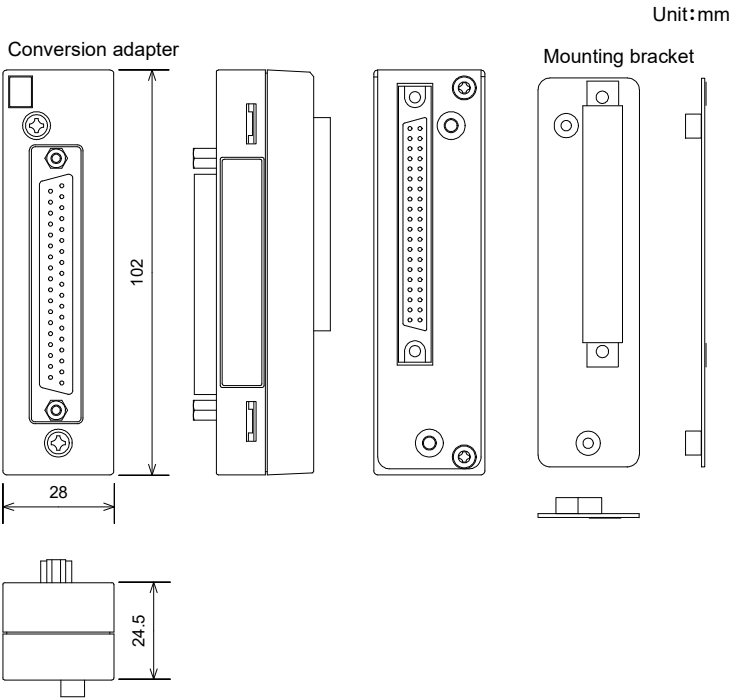
- Mount the iQ-R Series module to the iQ-R Series base unit.
- Secure the mounting bracket to the iQ-R Series module using the mounting bracket fixing screws (M2.6 × 4). (2 places, top and bottom)
- Install the Conversion Adapter on the mounting bracket, and secure it using the Conversion Adapter installation screws (M3 × 20). (2 places, top and bottom)  
**Precaution**  
Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the iQ-R Series module. Tightening the screws in floating-off state or tilting state will damage the Conversion Adapter installation screws and the mounting bracket.
- Secure the AnS Series terminal block to the Conversion Adapter with the supplied terminal block installation screw (M4). (2 places, top and bottom.)
- Remove the terminal block cover from the AnS Series terminal block and fit the terminal block cover supplied with the Conversion Adapter in place.

6.2 Tightening Torque

Tighten the module installation screws to the specified torque below. An inappropriate tightening torque could cause the product to fail or result in a short circuit, product failure or malfunction.

Screw Location	Tightening Torque Range
Mounting bracket fixing screw (M2.6×4)	0.20 to 0.29N·m
Conversion Adapter installation screw (M3×20)	0.43 to 0.57N·m
AnS Series terminal block installation screw (M4 screw)	0.78 to 1.18N·m

7. External Dimensions



**Duplication Prohibited**  
This manual may not be reproduced in any form, in part or in whole, without written permission from Mitsubishi Electric Engineering Company Limited.  
©2018 MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED ALL RIGHTS RESERVED

MELSEC is a registered trademark of Mitsubishi Electric Corporation in Japan.

Product Warranty Details

Please confirm the following product warranty details prior to product use.

Gratis Warranty Terms and Gratis Warranty Range

If any fault or defect (hereinafter referred to as "Failure") attributable to Mitsubishi Electric Engineering Company Limited (hereinafter referred to as "MEE") should occur within the gratis warranty period, MEE shall repair the product free of charge via the distributor from whom you made your purchase.

Gratis Warranty Period

The gratis warranty period of this product shall be one (1) year from the date of purchase or delivery to the designated place.  
Note that after manufacture and shipment from MEE, the maximum distribution period shall be six (6) months, and the gratis warranty period after manufacturing shall be limited to eighteen (18) months.  
In addition, the gratis warranty period for repaired products shall not exceed the gratis warranty period established prior to repair.

Gratis Warranty Range

The gratis warranty range shall be limited to normal use based on the usage conditions, methods and environment, etc., defined by the terms and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

Warranty Period after Discontinuation of Production

- MEE shall offer product repair services (fee applied) for seven (7) years after production of the product has been discontinued. Discontinuation of production shall be reported via distributors.
- Product supply (including spare parts) is not possible after production has been discontinued.

Exclusion of Opportunity Loss and Secondary Loss from Warranty Liability

Regardless of the gratis warranty period, MEE shall not be liable for compensation for damages arising from causes not attributable to MEE, opportunity losses or lost profits incurred by the user due to Failures of MEE products, damages or secondary damages arising from special circumstances, whether foreseen or unforeseen by MEE, compensation for accidents, compensation for damages to products other than MEE products, or compensation for other work carried out by the user.

Changes in Product Specifications

The specifications given in the catalogs, manuals and technical documents are subject to change without notice.

This document is a new publication, effective July 2022. Specifications are subject to change without notice.