## Mitsubishi General-Purpose Programmable Controller **Renewal Tool**

**Conversion Adapter** 

Model ERNT-AQTB20

User's Manual

## 50CM-D180193-B(1602)

# MITSUBISHI ELECTRIC ENGINEERING COMPANY LIMITED

HEAD OFFICE: Hulic KUDAN BLDG.1-13-5, KUDANKITA CHIYODA-KU, TOKYO 102-0073, JAPAN NAGOYA ENGINEERING OFFICE:139 SHIMOYASHIKICHO-SHIMOYASHIKI, KASUGAI, AICHI 486-0906, JAPAN

## ● SAFETY PRECAUTIONS ●

(Always read these precautions prior to use.)

Before using this product, please read this manual carefully and pay full attention to safety to ensure that the product is used correctly

The precautions presented in this manual are concerned with this product only. For Programmable Controller system safety precautions, refer to the user's manual of the MELSEC-Q series CPU module to be used.

In this manual, the safety precautions are ranked as "WARNING" and "CAUTION." \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

WARNING

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

Indicates that incorrect handling may cause hazardous conditions, resulting in medium or minor injury and/or property damage.

. \_ Note that failure to observe the 🕂 CAUTION level instructions may lead to a serious consequence according to the circumstances. Always follow the precautions of both levels because they are important to personal safety.

Please keep this manual in an easy-to-access location for future reference, and be sure to provide the manual to the end user

#### [Precautions before using]

#### ▲ CAUTION

When making a switch to the MELSEC-Q Series, be sure to consult user's manual supplied with individual module under the MELSEC-Q Series to confirm differences in various aspects including performance, function, CPU input/output signals between the two modules.

## [Installation Precautions]

## ▲ CAUTION

- Use the Conversion Adapter in the environmental conditions that are specified in the general specification. If the Products are used in any environment beyond the bounds of the general specification, electric shock, fire, malfunction, or damage to or degradation of the Products will result
- Do not directly touch any conductive parts of Conversion Adapter. Contact will cause malfunction or failure in the system.
- Fasten the Conversion Adapter and the Mounting Bracket securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the Conversion Adapter or Mounting Bracket, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws. Conversion Adapter. Mounting Bracket, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
- When installing the Conversion Adapter, take care not to get your hand snagged on the Mounting Bracket or the like. Injury may result.
- When installing or removing the MELSEC-Q Series Module complete with a Converter Adapter, be sure to hold it with both hands. Dropping may lead to breakage.

#### [Wiring Precautions]

## ↑ WARNING

- Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- After installation and wiring, close the terminal block cover before turning on the module for operation. Failure to do so may result in electric shock.

## ⚠ CAUTION

- Carry out wiring for the Conversion Adapter correctly after checking the specification and inal arrangement for the module used. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.
- Tighten the terminal installation screws and terminal screw securely by applying torque within the specified limits. Loose screws will cause short circuit, fire or malfunction. Excessive tightening will damage the screws or the Conversion Adapter which in turn will cause dropping of parts, short circuit or malfunction.
- Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the MELSEC-Q Series Module. These will be cause for fire, failure or malfunction

## [Startup and Maintenance Precautions]

## 

- Do not touch live terminals. There is a danger of electric shock or malfunction
- Shut off the external power supply for the system in all phases before cleaning of retightening the terminal screws. Failure to do so may result in electric shock or cause the MELSEC-Q Series module to fail or malfunction. Loose screws can lead to dropping, shorting, and malfunction. Excessive tightness of the screws can lead to breakage of the screws, Conversion Adapter, Mounting Bracket, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.

## ▲ CAUTION

- Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
- Do not drop the Conversion Adapter and Mounting Bracket or do not give a strong impact to it. This will cause damage

## [Disposal Precautions]

↑ CAUTION

When disposing of the product, treat it as industrial waste

## EMC AND LOW VOLTAGE DIRECTIVES

Compliance to the EMC Directive, which is one of the EU Directives, has been a legal obligation for the products sold in European countries since 1996 as well as the Low Voltage Directive since 1997.

Manufacturers who recognize their products are compliant to the EMC and Low Voltage Directives are required to declare that print a "CE mark" on their products

#### Authorized representative in Europe

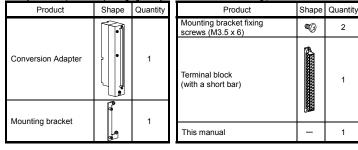
- Authorized representative in Europe is shown below.
- Name: Mitsubishi Electric Europe BV
- Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

#### Overview 1.

This manual describes specifications, handling and other information about the Conversion Adapter "ERNT-AQTB20" available as Renewal Tools for the Mitsubishi General-Purpose Programmable Controller

Before attempting to make a switch to MELSEC-Q Series in your installation, consult the user's manual supplied with individual module under the latter series to learn about how they differ in various aspects including performance and function.

## ce you have opened the packaging, verify that it contains the following products



## 2. General Specifications

Item		Specifications							
Operating ambient temperature		0 to 55°C(Maximum surrounding air temperature 55°C)							
Storage ambient temperature			-25 t	o 75°C					
Operating ambient humidity Storage ambient humidity		5 to 95%RH, non-condensing							
numbery			Frequency	Constant acceleration	Half amplitude	Sweep count			
	Compliant with	Under	5 to 8.4Hz	-	3.5mm	10 times each in			
Vibration resistance	JIS B 3502 and	intermittent vibration	8.4 to 150Hz	9.8m/s <sup>2</sup>	-	X, Y, Z directions			
	IEC 61131-2	Under	5 to 8.4Hz	-	1.75mm				
		continuous vibration	8.4 to 150Hz	4.9m/s <sup>2</sup>	-	-			
Shock resistance		Compliant with JIS B 3502 and IEC 61131-2 (147 m/s <sup>2</sup> , 3 times each in 3 directions X, Y, Z)							
Operating atmosphere			No corro	sive gases					
Operating altitude *1	0 to 2000m								
Installation location				ontrol panel					
Overvoltage category *2		II or less							
Pollution degree *3				2					

Do not use or store under pressure higher than the atmospheric pressure of altitude 0m. This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises.

Category II applies to equipment for which electrical power is supplied from fixed facilities \*3 : This index indicates the degree to which conductive material is generated in terms of the environment in

which the equipment is used in level 2 is when only non-conductive pollution occurs. A temporary conductivity caused by sing must be expected occasionally.

## 3. Products Required by the Conversion Adapter

(1) Conversion Adapter Anchor Base (Sold Separately)

The conversion adapter anchor base secures the bottom of the conversion adapter. One anchor base is required per base unit

Conversion Adapter Anchor Base model	Specifications	Weight (g)
ERNT-AQF12	12-slot conversion adapter anchor base	590
ERNT-AQF8	8-slot conversion adapter anchor base	410
ERNT-AQF5	5-slot conversion adapter anchor base	275
ERNT-AQF3	3-slot conversion adapter anchor base	185

#### (2) Base Adapter (Sold Separately)

Both the MELSEC-Q series base unit and the conversion adapter anchor base can be installed on the base adapter without drilling screw holes

lowever, drilling screw holes (M5 screws) is required to install the base adapter to the panel surface For the base unit models marked with \*1 to \*5, two or more base adapter models are applicable ording to the product dir ect the most suitable base adapter :

Base adapter			Product dimensions	Weigh				
model		MELSEC-	Q Series b	base un	Conversion Adapter	Width×Height	(g)	
	12 slots	8 slots	5 slots	3 slots	2 slots	Anchor Base	(mm)	
ERNT-AQB38	Q312B					ERNT-AQF12, ERNT-AQF8	480×240	070
ERINT-AQD30		Q38B(*1)				ERNT-AQF8	400^240	970
ERNT-AQB35		Q38B(*1)				ERNT-AQF8, ERNT-AQF5	382×240	795
ERINT-AQB35			Q35B			ERNT-AQF5	302*240	
ERNT-AQB32				Q33B		ERNT-AQF3	247×240	675
ERNT-AQB68	Q612B					ERNT-AQF12, ERNT-AQF8	466×240	930
ERNI-AQ600		Q68B(*2)				ERNT-AQF8	400×240	
		Q68B(*2)				ERNT-AQF8, ERNT-AQF5		
ERNT-AQB65			Q65B(*3) Q55B(*4)			ERNT-AQF5	352×240	790
ERNT-AQB62				Q63B	Q52B(*5)	ERNT-AQF3	238×240	650
ERNT-AQB58		Q68B(*2)				ERNT-AQF8	411×240	870
ERNT-AQB55			Q65B(*3) Q55B(*4)			ERNT-AQF5	297×240	655
ERNT-AQB52					Q52B(*5)	ERNT-AQF3	183×240	505

## 4. Product Specifications

For the details of specifications of the MELSEC-Q series modules not described herein, refer to the user's manual of the applicable MELSEC-Q series module. Also, check that the specifications of the connected devices meet the specifications of the MELSEC-Q series module.

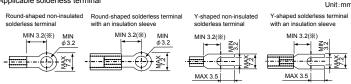
(1) MELSEC-Q Series module

The conversion adapter can be used in combination with the following MELSEC-Q series modules.

Input/Output		MELSEC-Q Series module model						
Input	QX10	QX28	QX40	QX40-S1	QX40H	QX50	QX70	
input	QX70H	QX80	QX80H	QX90H				
Output	QY10	QY18A	QY40P	QY50	QY68A	QY70	QY80	
I/O Combined	QX48Y57							

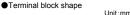
(2) Specifications of the terminal block (conversion adapter accessory)

#### Applicable solderless terminal



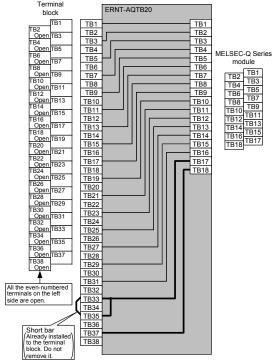
%The minimum length is 5.0 mm when the solderless terminal is attached up side down as shown below

Terminal block Solderless te

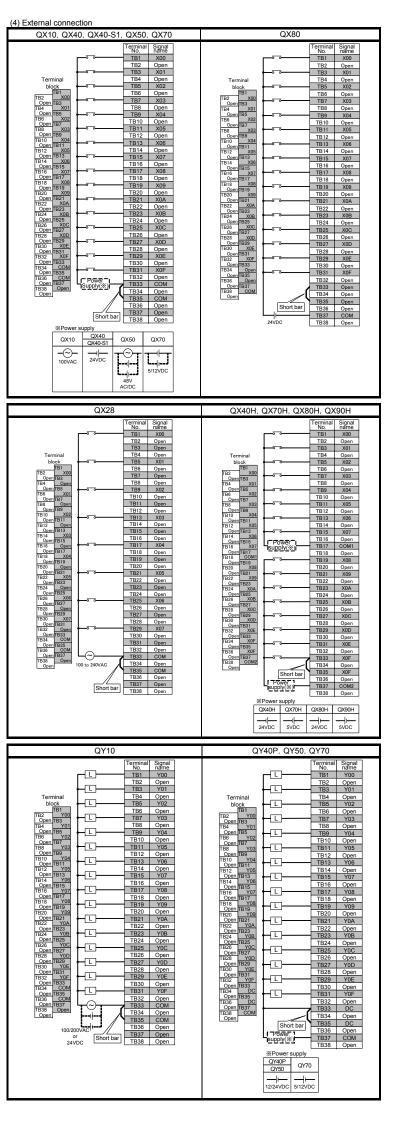


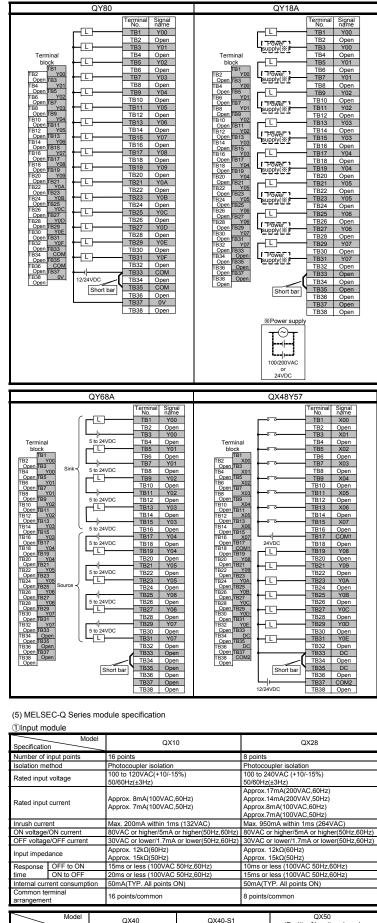


(3) Internal connection









Specification		QX40 (Positive common)	QX40-S1 (Positive common)	(Positive/Negative shared common, AC)	
Number of i	input points	16 points	16 points	16 points	
Isolation me	ethod	Photocoupler isolation	Photocoupler isolation	Photocoupler is	olation
Rated input voltage		24VDC (+20/-15%)	24VDC (+20/-15%)		48VAC (+10/-15%) 50/60Hz(±3Hz)
Rated input	current	Approx. 4mA	Approx. 6mA	Approx. 4mA	
ON voltage/	ON current	19V or higher/3mA or higher	19V or higher/4.0mA or higher	28V or higher/2.5mA or higher	
OFF voltage	e/OFF current	11V or lower/1.7mA or lower	11V or lower/1.7mA or lower	10V or lower/1.0mA or lower	
Input resista	ance	Approx. 5.6kΩ	Approx. 3.9kΩ	Approx. 11.2kΩ	
Response	OFF to ON	1/5/10/20/70ms or less	0.1/0.2/0.4/0.6/1ms or less	5ms or less	15ms or less
time	ON to OFF	1/5/10/20/70ms or less	0.1/0.2/0.4/0.6/1ms or less	20ms or less	20ms or less
Internal curr consumptio		50mA(TYP. all points ON)	60mA(TYP. all points ON)	50mA(TYP. all p	points ON)
Common te		16 points/common	16 points/common	16 points/comm	on

	Model QX70		QX80	QX40H		
Specification	n	(Positive/Negative shared	common)	(Negative common)	(Positive common)	
Number of i	nput points	16 points		16 points	16 points	
Isolation me	ethod	Photocoupler isolation		Photocoupler isolation	Photocoupler isolation	
Rated input	Rated input voltage 5VDC(+20/-10%) 12VDC(+20/-15%)		24VDC (+20/-15%)	24VDC (+20/-15%)		
Rated input	current	Approx. 1.2mA Approx.	. 3.3mA	Approx. 4mA	Approx. 6mA	
ON voltage/	ON current	3.5V or higher/1mA or high	ner	19V or higher/3mA or higher	13V or higher/3mA or highe	
OFF voltage	e/OFF current	1V or lower/0.1mA or lowe	r	11V or lower/1.7mA or lower	8V or lower/1.6mA or lower	
Input resista		Approx. 3.3kΩ		Approx. 5.6kΩ	Approx. 3.9kΩ	
Response	OFF to ON	1/5/10/20/70ms or less		1/5/10/20/70ms or less	0.1/0.2/0.4/0.6/1ms or less	
time	ON to OFF	1/5/10/20/70ms or less		1/5/10/20/70ms or less	0.1/0.2/0.4/0.6/1ms or less	
Internal curr consumption		55mA(TYP. all points ON)		50mA(TYP. all points ON)	80mA(TYP. all points ON)	
Common terminal arrangement		16 points/common		16 points/common	8 points/common	
/	Model	QX70H		QX80H	OX90H	
Specification	1	(Positive common)		(Negative common)	(Negative common)	
Number of i	nput points	16 points	16 p	oints	16 points	
Isolation me	thod	Photocoupler isolation	Phot	ocoupler isolation	Photocoupler isolation	
Rated input	voltage	5VDC(+20/-15%)	24VI	DC(+20/-15%)	5VDC(+20/-15%)	
Rated input	current	Approx. 6mA	Appr	ox. 6mA	Approx. 6mA	
ON voltage/	ON current	3.5V or higher/3mA or high	her 13V	or higher/3mA or higher	3.5V or higher/3mA or higher	
OFF voltage	e/OFF current	1V or lower/1mA or lower	8V c	r lower/1.6mA or lower	1V or lower/1mA or lower	
Input resista	ance	Approx. 470Ω	Appr	rox. 3.9kΩ	Approx. 470Ω	
Response	OFF to ON	0.1/0.2/0.4/0.6/1ms or les	is 0.1/0	0.2/0.4/0.6/1ms or less	0.1/0.2/0.4/0.6/1ms or less	
time	ON to OFF	0.1/0.2/0.4/0.6/1ms or les	is 0.1/0	0.2/0.4/0.6/1ms or less	0.1/0.2/0.4/0.6/1ms or less	
Internal current consumption		80mA(TYP. all points ON)	) 80m.	A(TYP. all points ON)	80mA(TYP. all points ON)	
Common terminal arrangement		8 points/common	8 po	ints/common	8 points/common	

#### 2 Output module

Goatharu	loadio		
Specification		QY10	QY18A
Number of o	utput points	16 points	8 points
Isolation met	thod	Relay isolation	Relay isolation
Rated switching voltage, current		24VDC 2A(resistive load)/point 240VAC 2A(COSΦ=1)/point 8A/common	24VDC 2A(resistive load)/point 240VAC 2A(COSΦ=1)/point 8A/module
Minimum sw	itching load	5VDC 1mA	5VDC 1mA
Maximum sw	vitching load	264VAC 125VDC	264VAC 125VDC
Response	OFF to ON	10ms or less	10ms or less
time	ON to OFF	12ms or less	12ms or less
Surge suppre	essor	No	No
Fuse		No	No
Internal current consumption		430mA(TYP. all points ON)	240mA(TYP. all points ON)
Common ter		16 points/common	All points independent

	Model		QY40P		QY50	QY70	
Specification	1		(Sink type)		(Sink type)	(Sink type)	
Number of c	output points	16 points 16		16 point	S	16 points	
Isolation me	Isolation method Photocoupler isolation		ocoupler isolation	Photocoupler isolation		Photocoupler isolation	
Rated load v	voltage	12 to	24VDC (+20/-15%)	12 to 24	VDC (+20/-15%)	5 to 12VDC (+25/-10%)	
Maximum Io	ad current	0.1A	/point, 1.6A/common	0.5A/po	int, 4A/common	16mA/point, 256mA/common	
Maximum in	rush current	0.7A	10ms or less	4A 10m	s or less	40mA 10ms or less	
Leaked curr	ent at OFF	0.1m	A or less	0.1mA o	or less	Vон: 3.5VDC (Vcc=5VDC, Iон=0.4mA)	
Maximum vo at ON	oltage drop		DC(TYP.)0.1A DC(MAX.)0.1A		(TYP.)0.5A (MAX.)0.5A	Vol.:0.3VDC	
Deserves	OFF to ON	1ms	or less	1ms or	ess	0.5ms or less	
Response time	ON to OFF	1ms	or less	1ms or l	ess	0.5ms or less	
			d load, resistive load)		oad, resistive load)	(resistive load)	
Surge suppr	ressor	Zene	er diode	Zener d		No	
Fuse		No			changeable)	1.6A(unchangeable)	
1 400				(fuse capacity: 50A)		(fuse capacity: 50A)	
Protection fu	unction		(overload protection, rheat protection)			No	
Internal curr consumption		65m	A(TYP. all points ON)	80mA(TYP. all points ON)		95mA(TYP. all points ON)	
Common ter arrangemen		16 p	oints/common	16 points/common		16 points/common	
				•			
		del	QY68A			QY80	
Specification	1		(Sink/Source type)		(Source type)		
Number of c	output points		8 points	16 points			
Isolation me	thod		Photocoupler isolation		Photocoupler isolation		
Rated load v	voltage		5 to 24VDC (+20/-10%)		12 to 24VDC (+20/-15%)		
Maximum Io	ad current		2A/point, 8A/module		0.5A/point, 4A/common		
	rush current		8A 10ms or less		4A 10ms or less		
Leaked curr	ent at OFF		0.1mA or less		0.1mA or less		
Maximum voltage drop at ON		0.3VDC (MAX.)2A		0.2VDC (TYP.)0.5A 0.3VDC (MAX.)0.5A			
Response OFF to ON 3		3ms or less		1ms or less			
time ON to OFF 10ms or le		10ms or less(resistive load	d)	1ms or less(rated load,	resistive load)		
Surge suppr	ressor		Zener diode		Zener diode		
Fuse			No		6.7A(unchangeable)(fuse capacity: 50A)		
Protection fu	unction		No		No		
Internal curr	ent consumptio	n	110mA(TYP. all points ON	1)	80mA(TYP. all points C	N)	
Common ter	rminal arrangen	nent	All points independent		16 points/common		

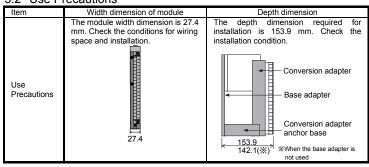
## 3I/O Combined module

3//0 COIII	billed module				
QX48Y57					
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	Model	QX48Y57		Model	QX48Y57
Specification		(Positive common)	Specification		(Sink type)
Number of in	nput points	8 points	Number of a	output points	7 points
Isolation me	thod	Photocoupler isolation	Isolation me	ethod	Photocoupler isolation
Rated input	voltage	24VDC (+20/-15%)	Rated load		12 to 24VDC (+20/-15%)
Rated input	current	Approx. 4mA	Maximum Io	ad current	0.5A/point, 2A/common
ON voltage/		19V or higher/	Maximum inrush current		4A 10ms or less
ON current		3mA or higher	Leaked current at OFF		0.1mA or less
OFF voltage		11V or lower/	Maximum voltage drop at ON		0.2VDC(TYP.)0.5A
OFF current		1.7mA or lower			0.3VDC(MAX.)0.5A
Input resista		Approx. 5.6kΩ	Response	OFF to ON	1ms or less
Response	OFF to ON	1/5/10/20/70ms or less	time	ON to OFF	1ms or less(rated load,
time	ON to OFF	1/5/10/20/70ms or less	unic		resistive load)
Internal current consumption		80mA	Surge supp	ressor	Zener diode
Internal current consumption		(TYP. all points ON)	TYP. all points ON) Fuse		4A(unchangeable)
Common terminal arrangement		8 points/common			(fuse capacity: 50A)
			Protection f		No
			Common te	rminal arrangement	7 points/common

## 5. Mounting and Installation

- 5.1 Handling Precautions
- (1) Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- (2) Do not touch live terminals. There is a danger of electric shock or malfunction.
  (3) Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
- (4) Do not touch the energized part of the Conversion Adaptor directly. Contact will cause
- malfunction or failure in the system. (5) Fasten the Conversion Adapter and the Mounting bracket securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the Conversion Adapter, or Mounting bracket, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws. Converter Adaptor Mounting bracket, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
- (6) Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the MELSEC-Q Series Module. These will be cause for fire, failure or
- (7) Do not drop the Conversion Adapter and Mounting Bracket or do not give a strong impact to it. This will cause damage

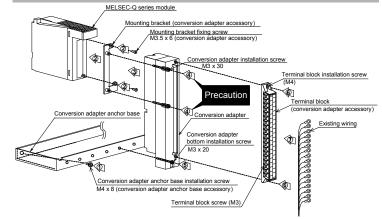
#### 5.2 Use Precautions



#### 5.3 Installation Environment

The installation environment is the same as MELSEC-Q series CPU Module to use. Refer to the user's manual of the MELSEC-Q Series CPU Module to be used.

#### 6. Part Names and Installation Method



#### 6.1 Installation Method

(A)K

 $\langle \widehat{\underline{\mathbb{D}}} \rangle$  Secure the conversion adapter anchor base to the base adapter or control panel using the conversion adapter anchor base installation screws (M4  $\times$  8) provided as an accessory. (Two end locations)

Remove the terminal block attached with the MELSEC-Q Series module after loosening the terminal block installation screws (2 places top and bottom).

MELSEC-Q Series terminal block installation screw Secure it in two places, top and bottom.)

cure the mounting bracket to the Q series module using the mounting bracket fixing screws

[M3.5 × 6 (conversion adapter accessory); two upper/lower locations].

Mount the conversion adapter onto the mounting bracket.

Secure the conversion adapter using the conversion adapter installation screws (M3  $\times$  30; 2

#### Precaution

Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the MELSEC-Q Series module. Tightening the screws in floating-off state or tilting state will damage the Conversion Adapter installation screws and the nounting bracket.

(5 Secure the conversion adapter using the conversion adapter bottom installation screw (M3  $\times$  20; 1 location).

6 Secure the terminal block to the conversion adapter using the terminal block installation screws (M4; two upper/lower locations).  $\langle \overline{2} \rangle$ 

Connect the existing wiring to the terminal block.

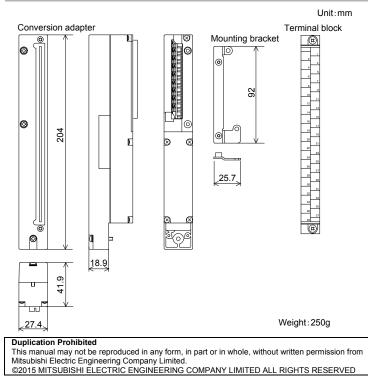
When any wires are left unconnected, connect them to open terminals or insulate them.

## 6.2 Tightening Torque

Tighten the installation screws to the specified torque below. An inappropriate tightening torque could cause the product to fall or result in a short circuit, product failure or malfunction.

Screw Location	Tightening Torque Range					
Conversion adapter anchor base installation screw (M4×8)	1.39 to 1.89N · m					
Mounting bracket fixing screw (M3.5×6)	0.68 to 0.92N · m					
Conversion Adapter installation screw (M3×35)	0.43 to 0.57N·m					
Conversion Adapter bottom installation screw (M3×20)	0.43 to 0.5710-111					
Terminal block installation screw (M4 screw)	1.02 to 1.38N·m					
Terminal block screw (M3 screw)	0.43 to 0.57N·m					

## 7. External Dimensions



#### **Product Warranty Details**

Please confirm the following product warranty details prior to product use.

MELSEC is a registered trademark of Mitsubishi Electric Corporation

## Gratis Warranty Terms and Gratis Warranty Range

If any fault or defect (hereinafter referred to as "Failure") attributable to Mitsubishi Electric Engineering mpany Limited (hereinafter referred to as "MEE") should occur within the gratis warranty period MEE shall repair the product free of charge via the distributor from whom you made your purchase.

#### Gratis Warranty Period

The gratis warranty period of this product shall be one (1) year from the date of purchase or delivery to the designated place. Note that after manufacture and shipment from MEE, the maximum distribution period shall be

six (6) months, and the gratis warranty period after manufacturing shall be limited to eighteen (18) months.

In addition, the gratis warranty period for repaired products shall not exceed the gratis warranty period established prior to repair

## Gratis Warranty Range

The gratis warranty range shall be limited to normal use based on the usage conditions, methods and environment, etc., defined by the terms and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

## Warranty Period after Discontinuation of Production

(1) MEE shall offer product repair services (fee applied) for seven (7) years after production of the product has been discontinued. Discontinuation of production shall be reported via distributors (2) Product supply (including spare parts) is not possible after production has been discontinued.

#### Exclusion of Opportunity Loss and Secondary Loss from Warranty Liability

Regardless of the gratis warranty period MEE shall not be liable for compensation for damages arising from causes not attributable to MEE, opportunity losses or lost profits incurred by the user due to Failures of MEE products, damages or secondary damages arising from special circumstances, whether foreseen or unforeseen by MEE, compensation for accidents, compensation for damages to products other than MEE products, or compensation for other work carried out by the user

## **Changes in Product Specifications**

The specifications given in the catalogs, manuals and technical documents are subject to change without notice.

This document is a new publication, effective February 2016. Specifications are subject to change without notice